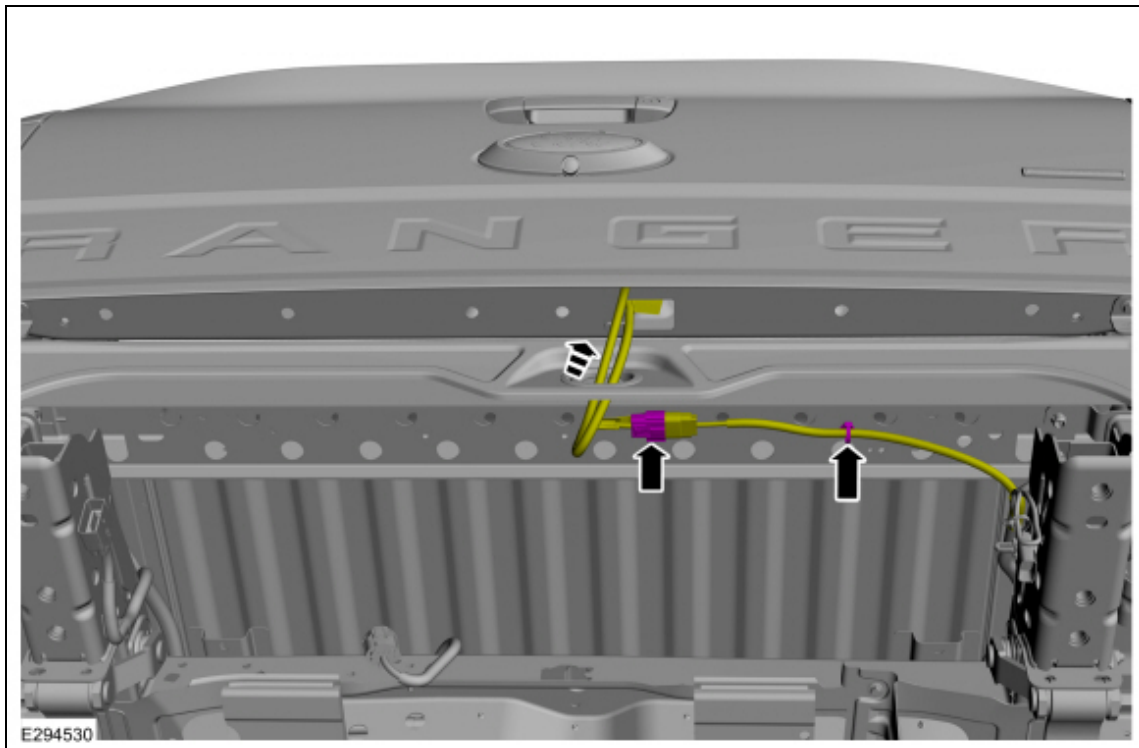


## Pickup Bed

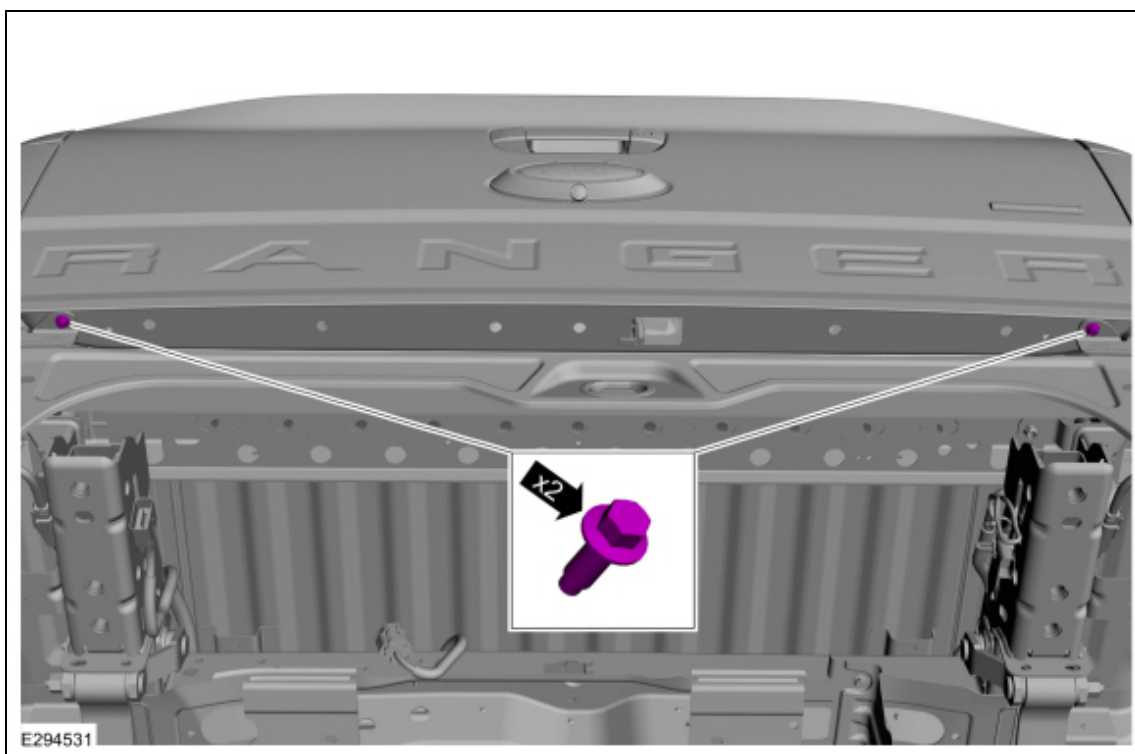
### Removal

**NOTE:** Removal steps in this procedure may contain installation details.

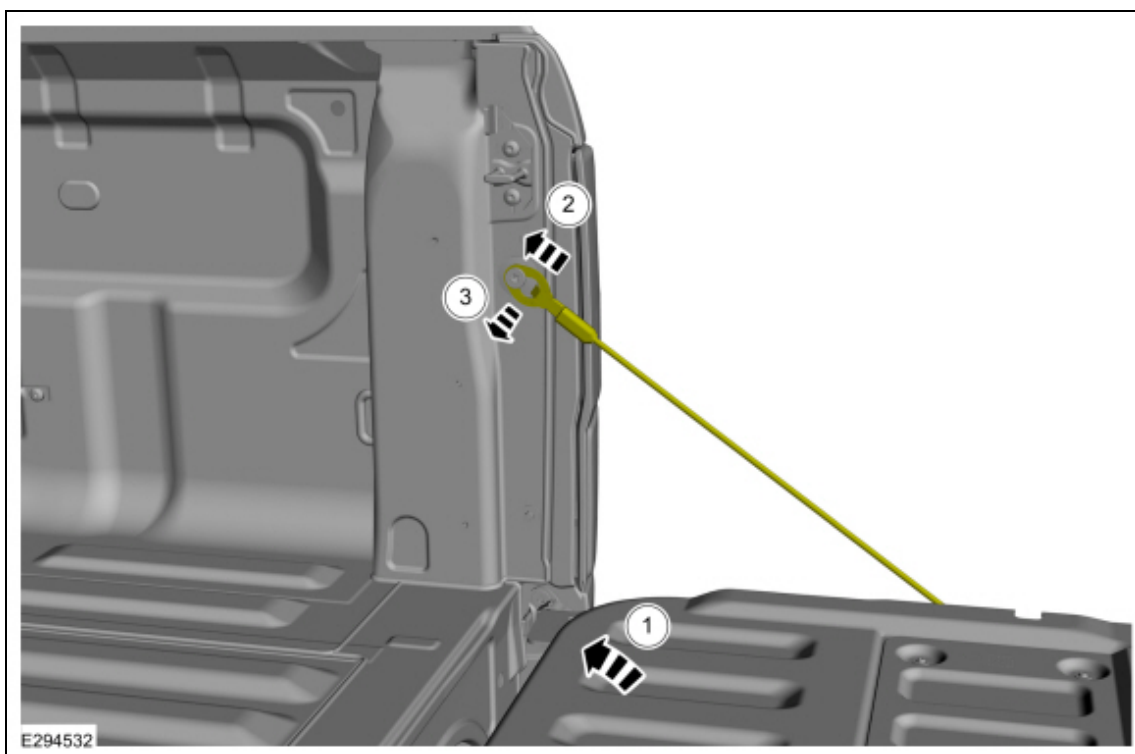
1. With the vehicle in NEUTRAL, position it on a hoist.  
Refer to: [Jacking and Lifting](#) (100-02 Jacking and Lifting, Description and Operation).
2. Remove the fuel tank filler pipe.  
Refer to: [Fuel Tank Filler Pipe](#) (310-01 Fuel Tank and Lines - 2.3L EcoBoost (201kW/273PS), Removal and Installation).
3. Remove the rear bumper.  
Refer to: [Rear Bumper](#) (501-19 Bumpers, Removal and Installation).
4.
  - Detach the wire harness retainer and disconnect the electrical connector.
  - Route the wiring through the tailgate.



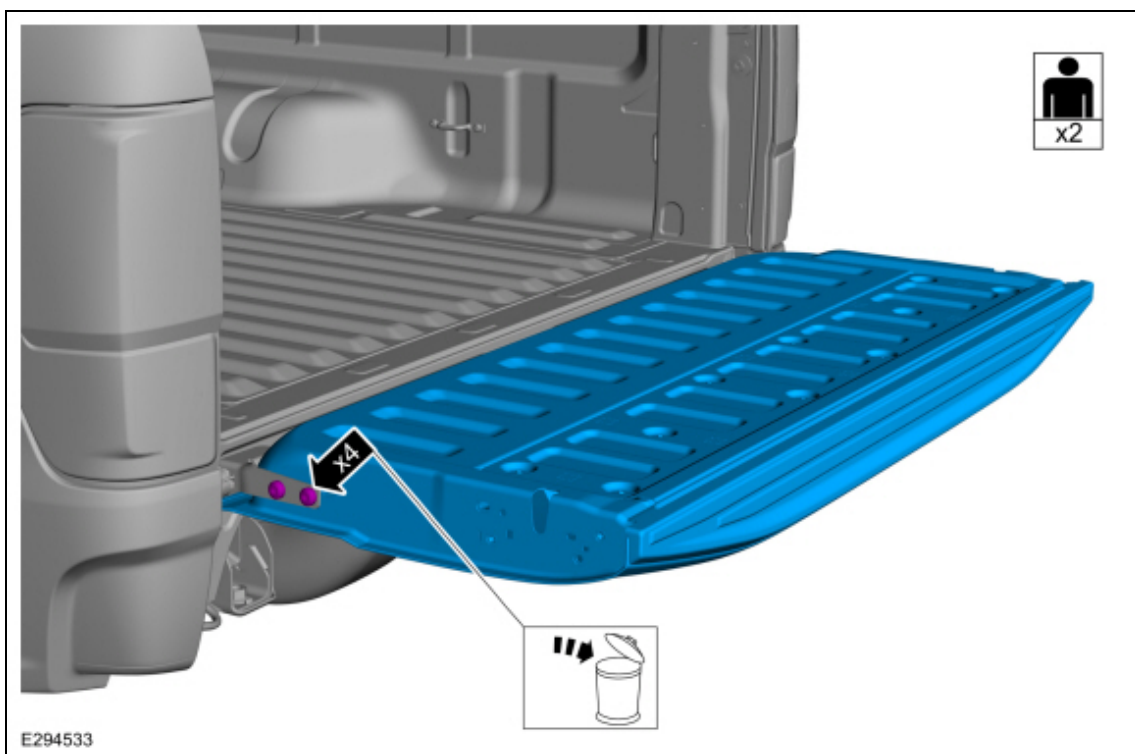
5. Remove the bolts.  
*Torque:* 18 lb.ft (25 Nm)



6. On both sides.  
Release the straps from the pickup body.



7. Remove the bolts and the tailgate.  
*Torque: 35 lb.ft (48 Nm)*

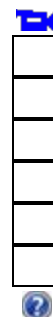


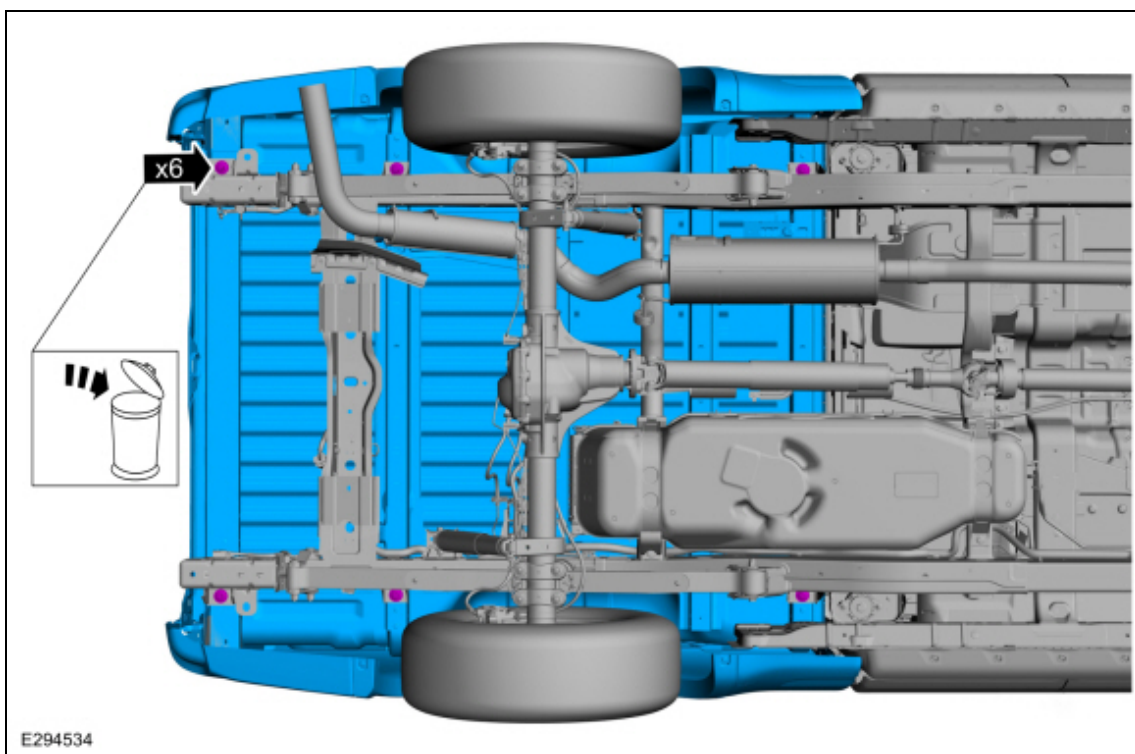
8. Remove the rear lamp assemblies.  
Refer to: [Rear Lamp Assembly](#) (417-01 Exterior Lighting, Removal and Installation).

9. **NOTE:** *Rap cab pickup bed shown, Double cab similar.*

**NOTE:** *The pickup bed bolts are one-time-use only. Install new bolts whenever the bolts are removed.*

- Remove the bolts and the pickup bed.  
*Torque: 92 lb.ft (125 Nm)*
- Discard the pickup bed bolts.





## Installation

1. To install, reverse the removal procedure.

