

Rear Door Alignment - SuperCab

Base Part Number: 24630

Inspection

NOTE: LH side shown, RH side similar.

1. Inspect the rear door-to-body dimensions.
Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).

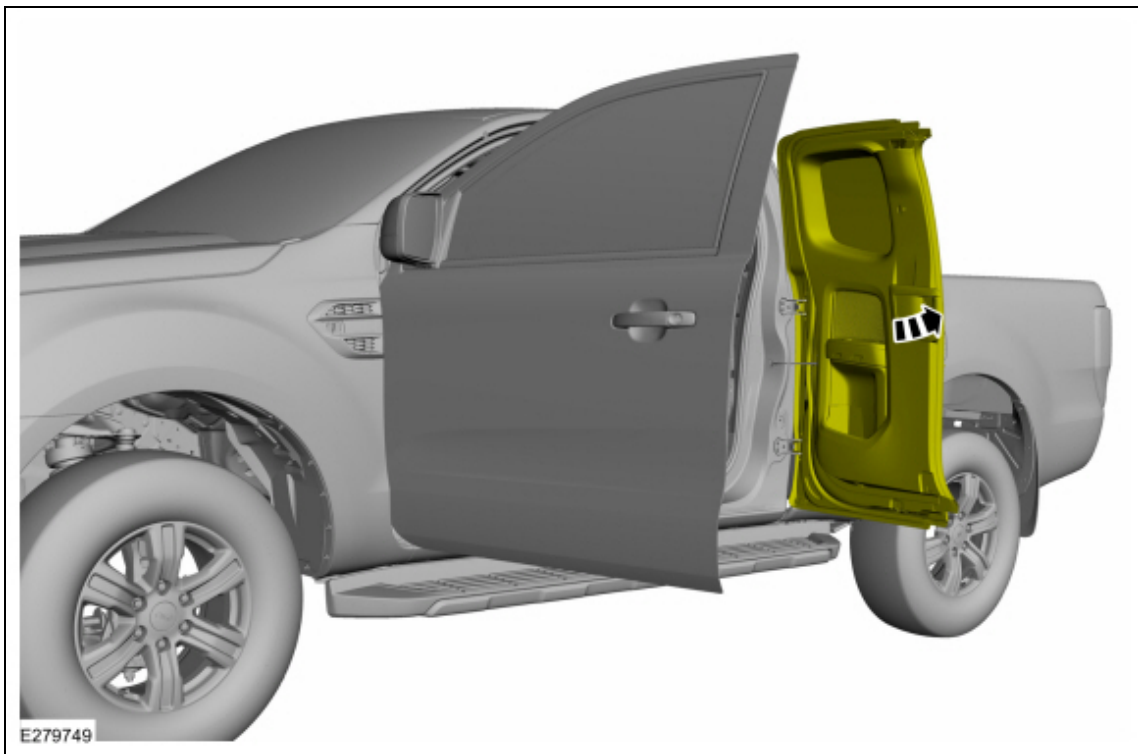
Adjustment

All alignments

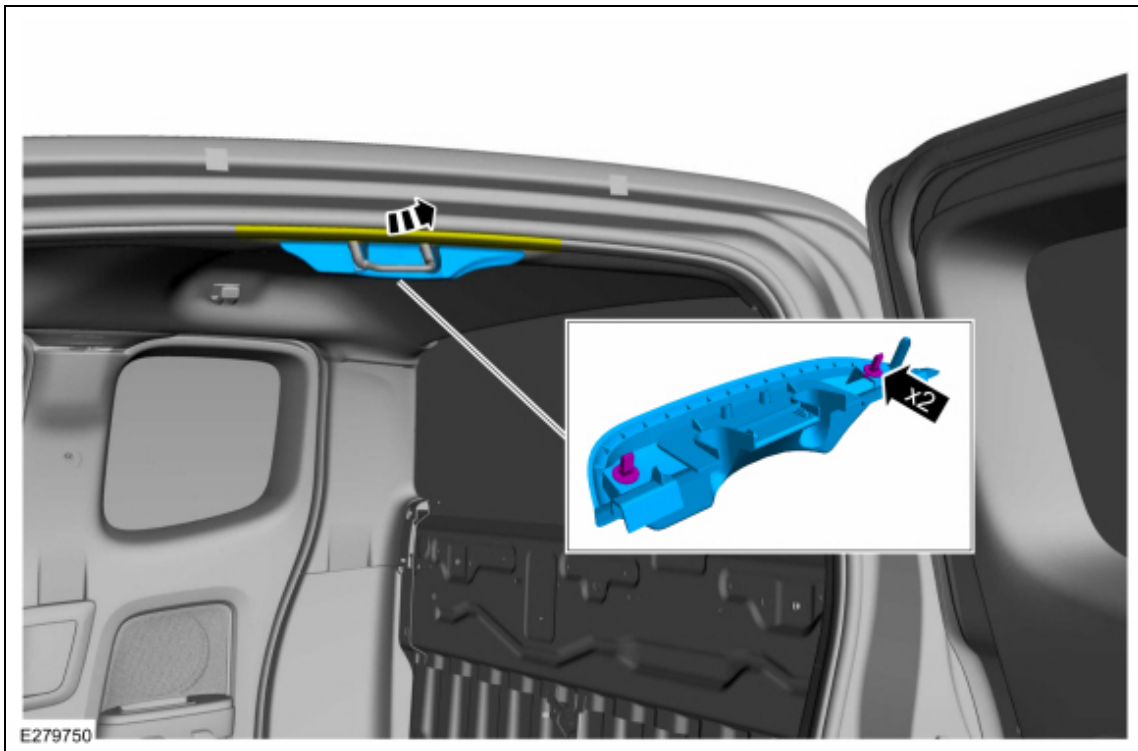
1. Open the front door.



2. Open the rear door.



3. Position aside the weatherstrip, remove the upper striker assembly trim panel cover.



4. Remove the bolts and the upper striker assembly.



5. Remove the bolts and the lower striker assembly.

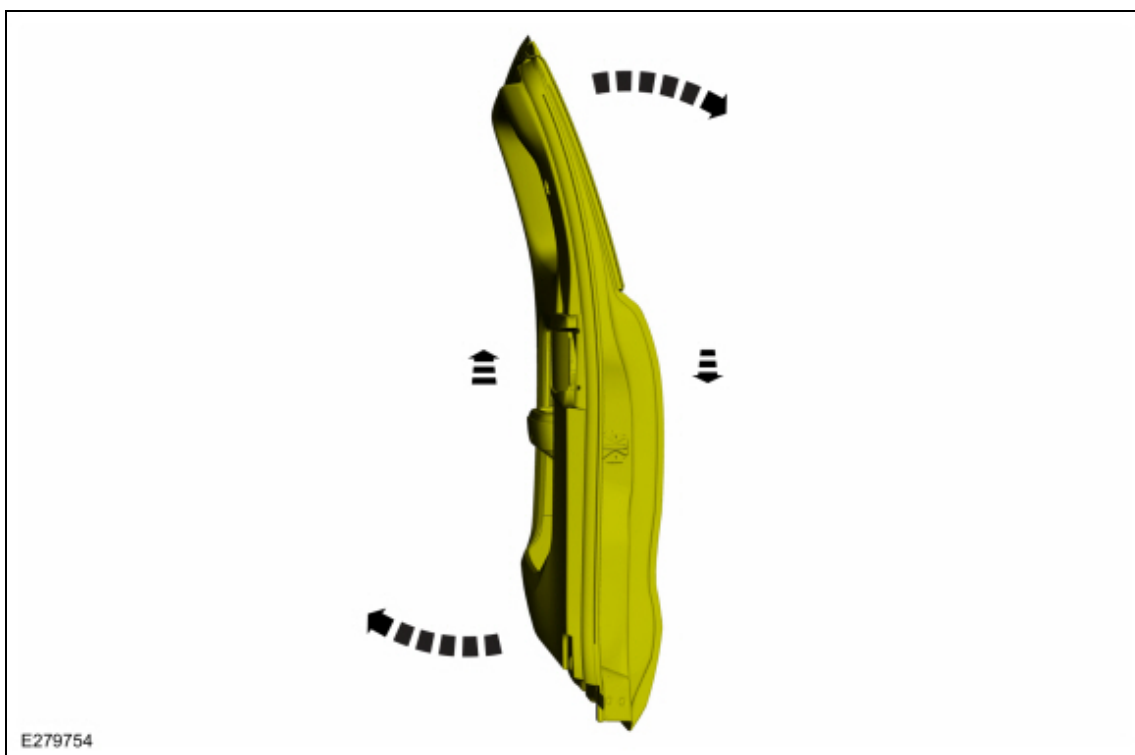


Rear door in and out, up and down alignment

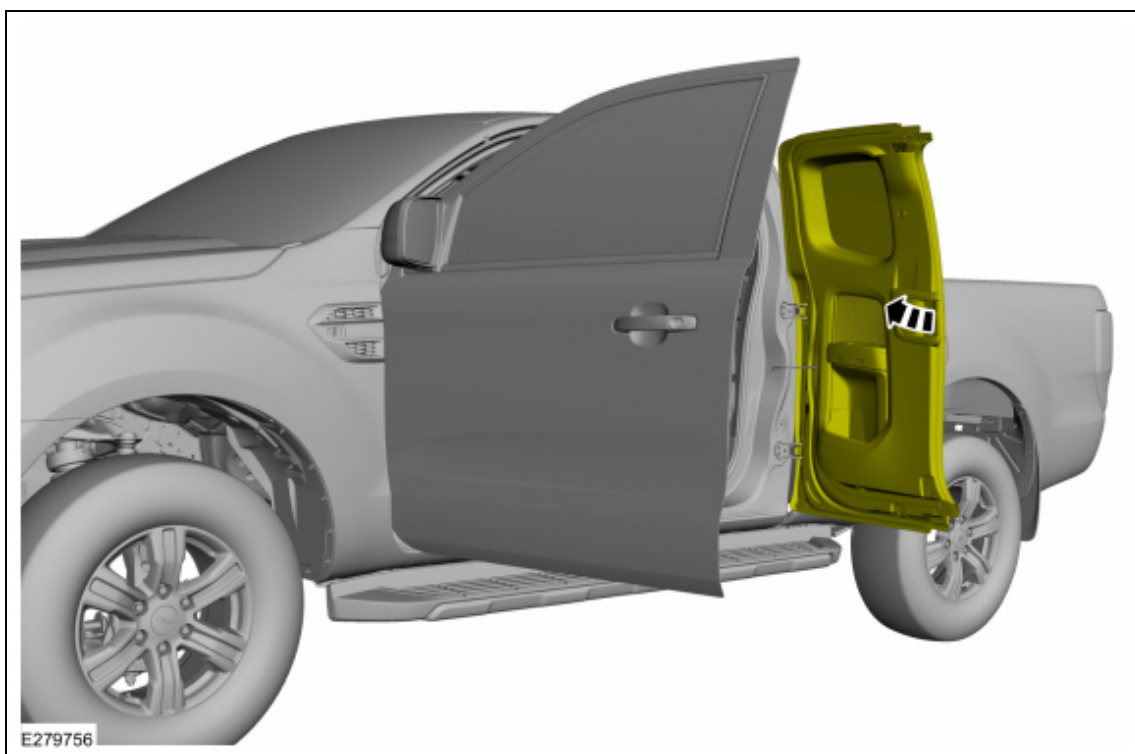
6. Loosen the bolts enough to permit movement of the door.



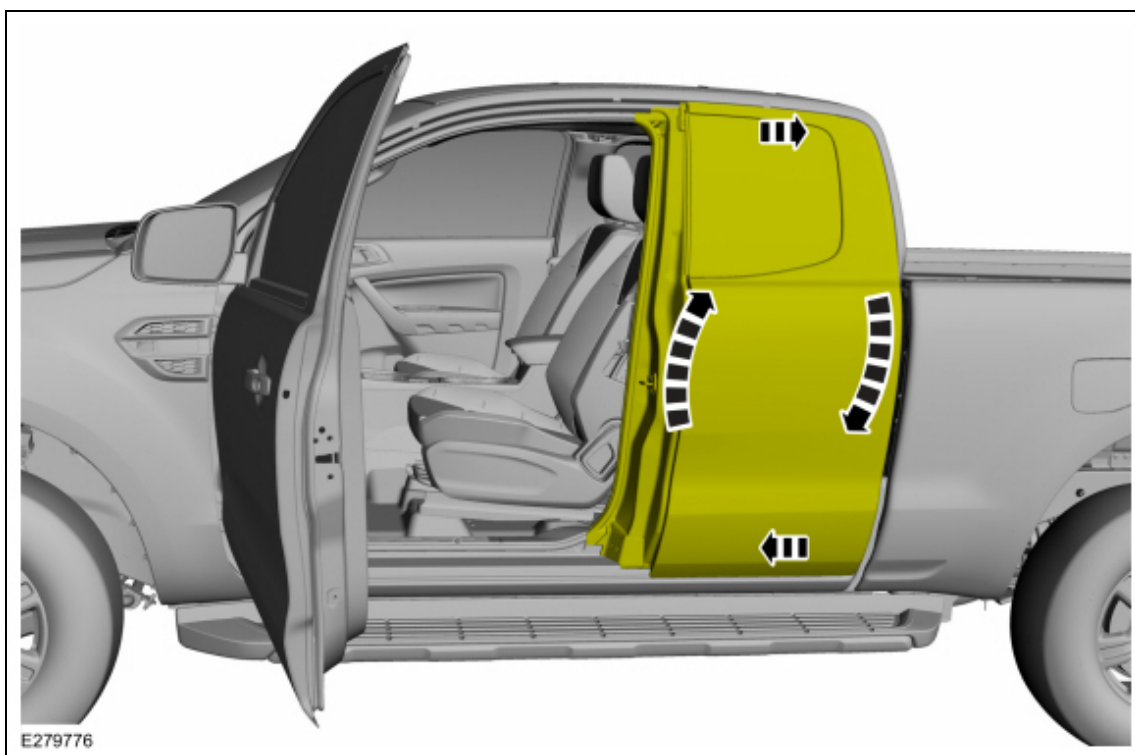
7. Adjust the door to specification.
Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



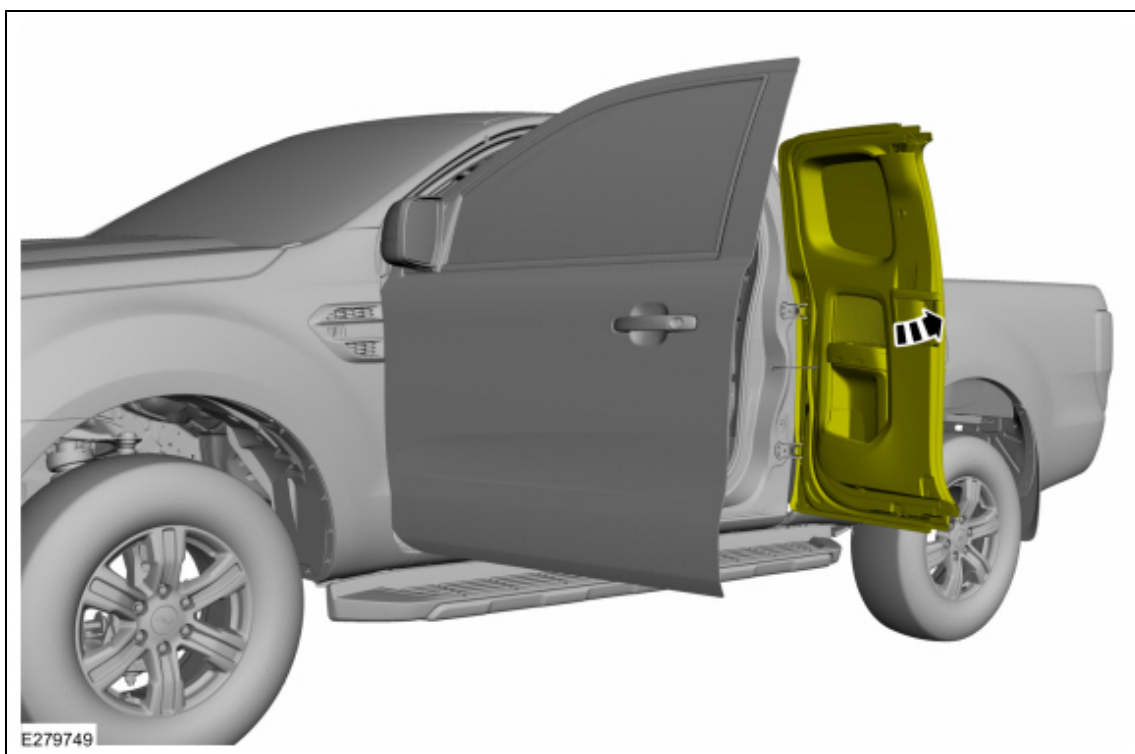
8. Tighten the bolts.
Torque: 18 lb.ft (25 Nm)



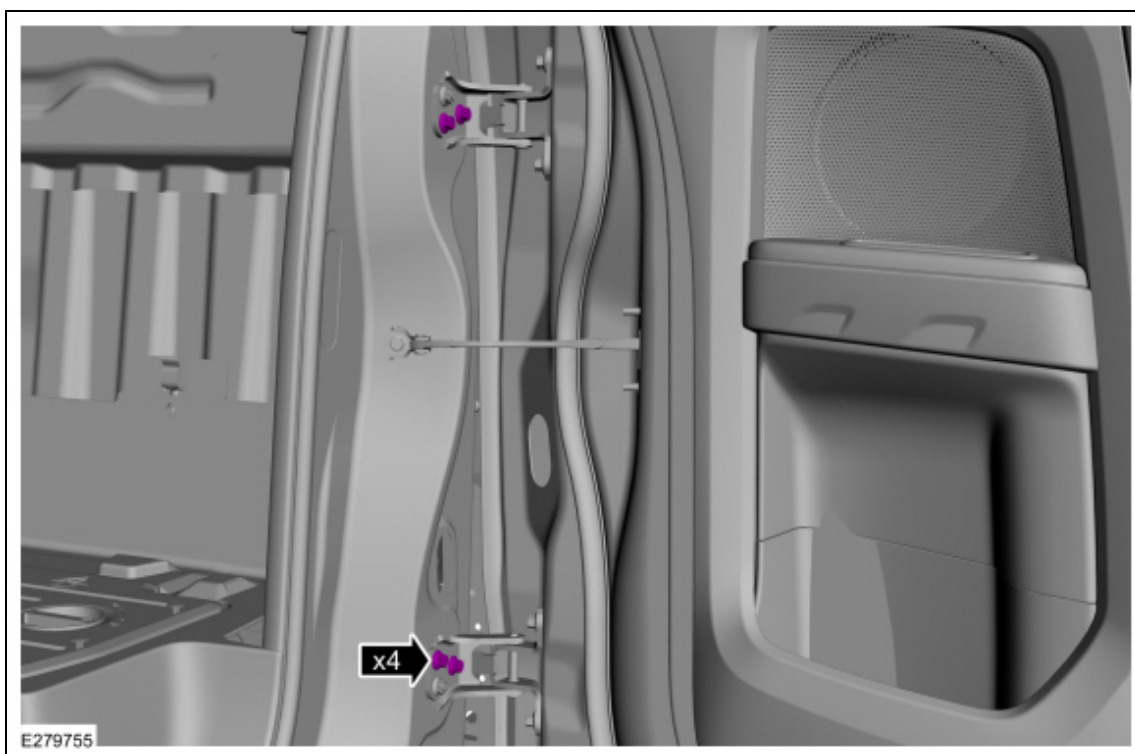
11. Adjust the door to specification.
Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).



12. Carefully open the door.



13. Tighten the bolts.
Torque: 18 lb.ft (25 Nm)



All alignments

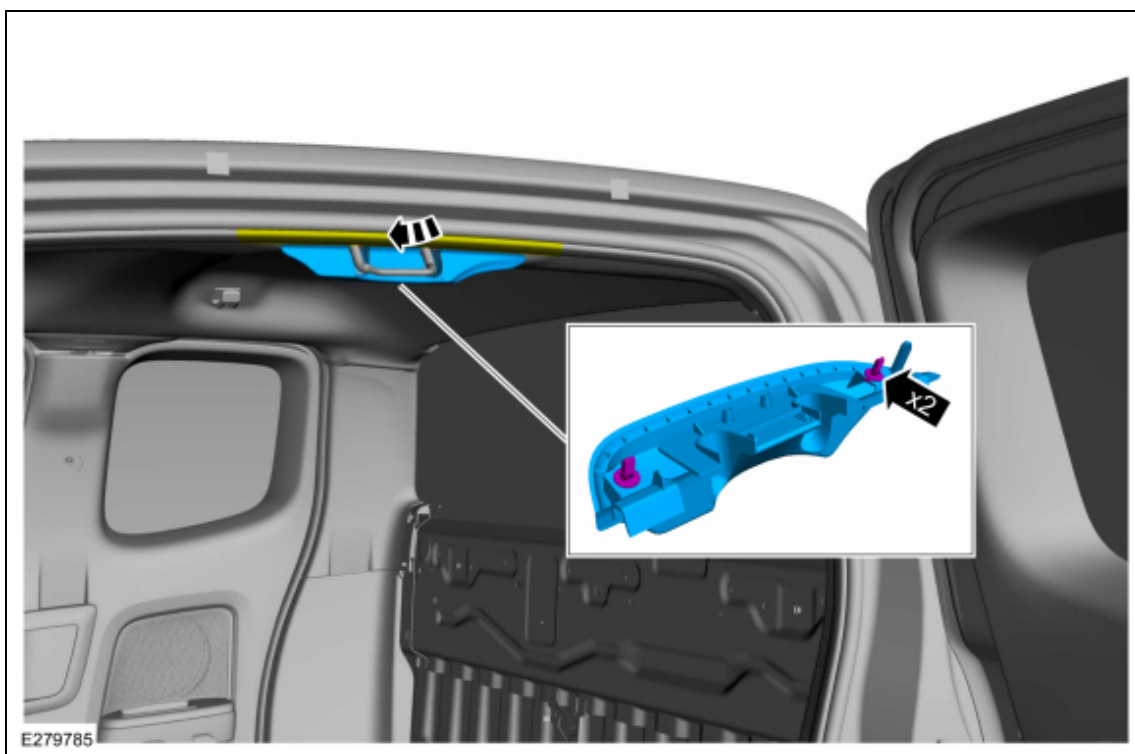
14. Install the lower striker assembly and the bolts.
Torque: 177 lb.in (20 Nm)



15. Install the upper striker assembly and the bolts.
Torque: 177 lb.in (20 Nm)



16. Install the upper striker assembly trim panel cover, position the weatherstrip.



17. Inspect the body-to-rear door dimensions.
 Refer to: [Body and Frame](#) (501-26 Body Repairs - Vehicle Specific Information and Tolerance Checks, Description and Operation).

