
Key Programming Using Two Programmed Keys

NOTE: A maximum of 8 ignition keys can be programmed to a vehicle equipped with a passive anti-theft system (PATS).

1. **NOTE:** This procedure works only if 2 or more programmed keys are available.

For additional information, refer to: Key and Remote Transmitter Programming Using Diagnostic Equipment (419-01B) .

2. **NOTE:** This procedure only works if the customer spare key programming is enabled.

For additional information, refer to: Key and Remote Transmitter Programming Using Diagnostic Equipment (419-01B) .

3. Insert the first programmed passive anti-theft system (PATS) key into the ignition and turn the key from the OFF position to the ON position (maintain the key in the ON position for approximately 3 seconds).
4. Turn the first key to the OFF position and remove the key from the ignition.
5. Within 10 seconds of turning the key to the OFF position, insert a second programmed passive anti-theft system (PATS) key into the ignition and turn the key from the OFF position to the ON position (maintain the key in the ON position for approximately 3 seconds).
6. Turn the second key to the OFF position and remove the key from the ignition.
7. Within 10 seconds of turning the second key to the OFF position, insert the new, unprogrammed passive anti-theft system (PATS) key into the ignition and turn the key from the OFF position to the ON position (maintain the key in the ON position for approximately 6 seconds).
8. Turn the new key to the OFF position and remove the key from the ignition.
9. If it is desired to program additional keys, repeat steps 3 - 9 for each additional key.

