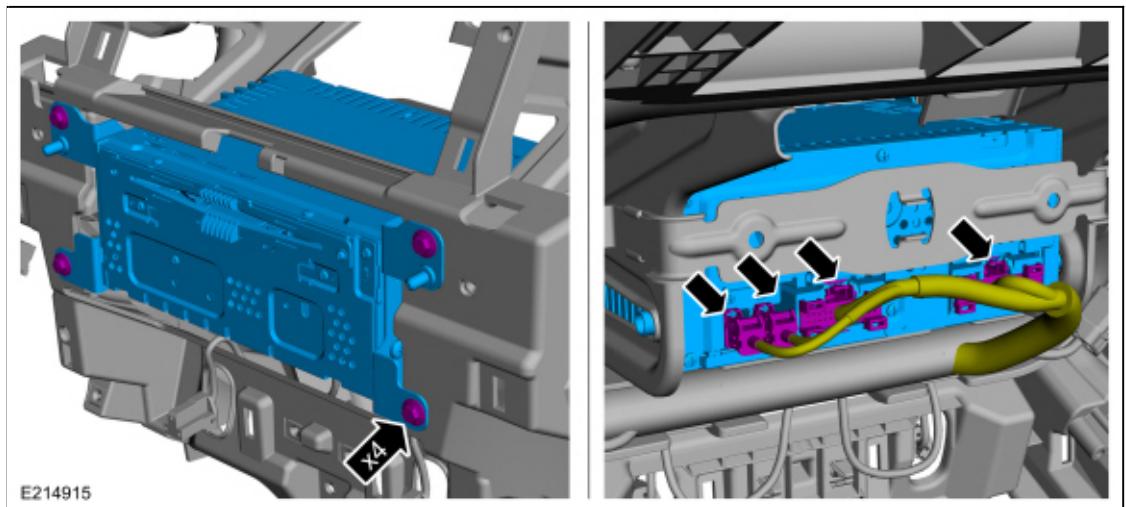


Audio Front Control Module (ACM)**Removal**

NOTE: Eject any media from the ACM. If a disc fails to eject, do not forceably remove the disc from the ACM.

NOTE: Removal steps in this procedure may contain installation details.

1. **NOTE:** If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.
2. Refer to: Front Controls Interface Module (FCIM) (415-00E) .
3. **Torque:** 27 lb.in (3 Nm)

**Installation**

1. To install, reverse the removal procedure.
2. **NOTE:** This step is only necessary if replacing the component.

Using a diagnostic scan tool, complete the PMI process for the ACM following the on-screen instructions.

