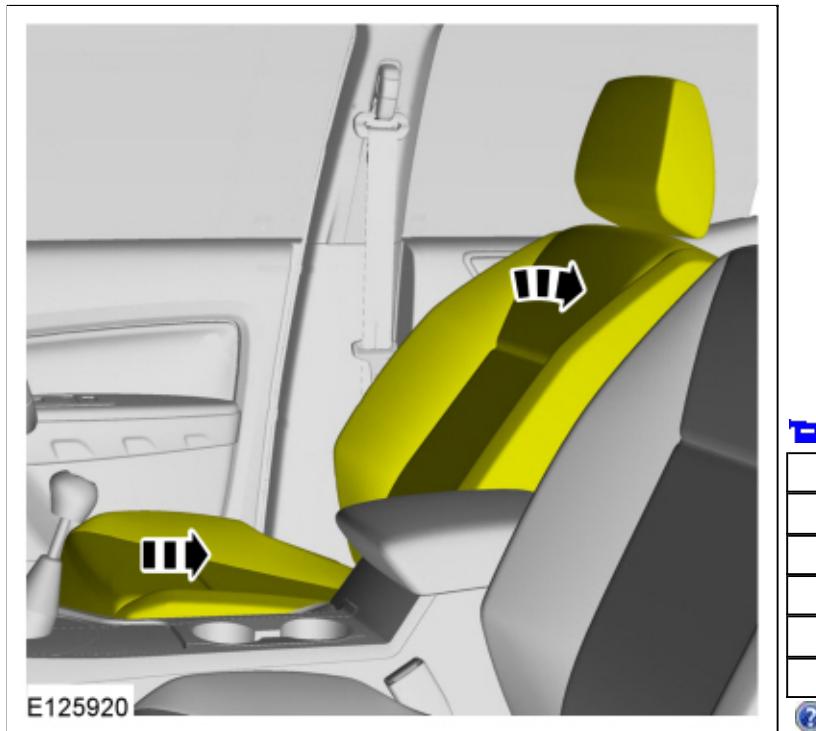


## Voice Microphone

### Removal

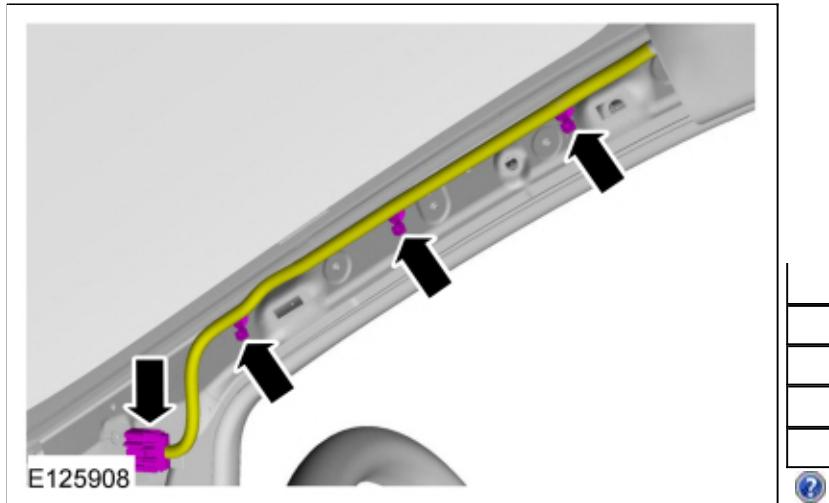
**NOTE:** Removal steps in this procedure may contain installation details.

1. On both the sides.  
Remove the A-pillar trim panels.  
Refer to: A-Pillar Trim Panel - Vehicles Built Up To: 16-08-2015 (501-05 Interior Trim and Ornamentation) .
2. On both the sides.  
Position the front seats fully rearward and reclined.

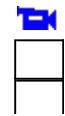


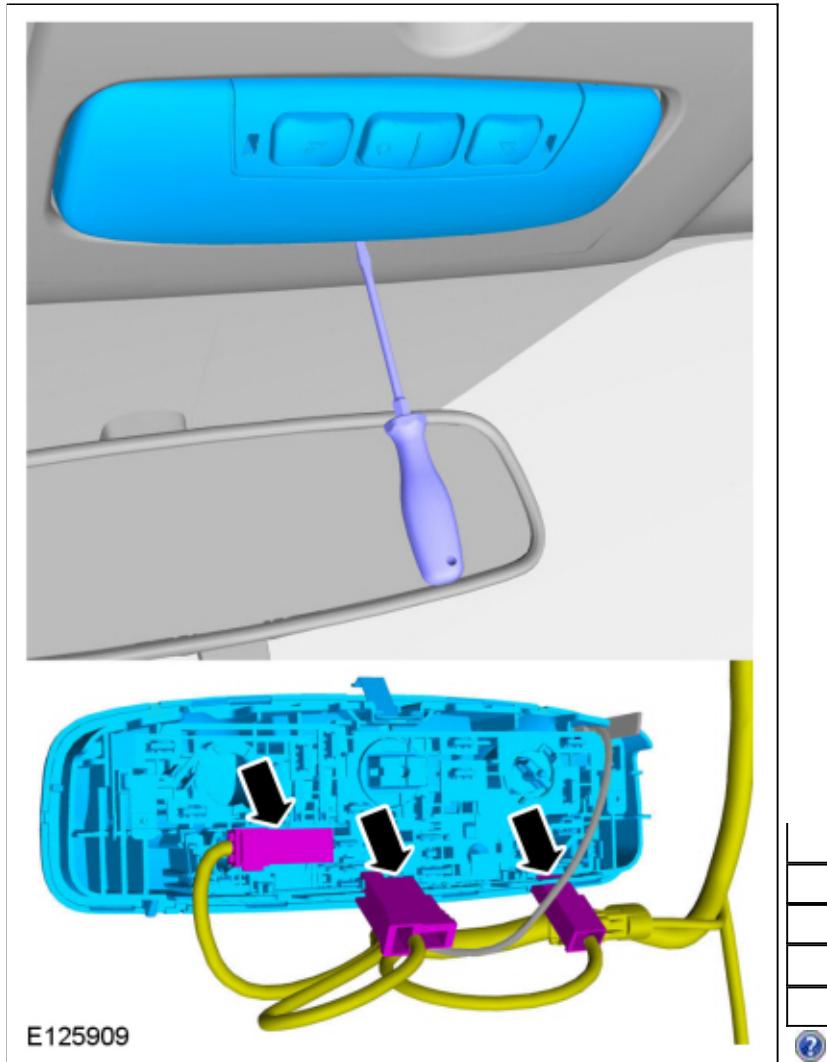
3.





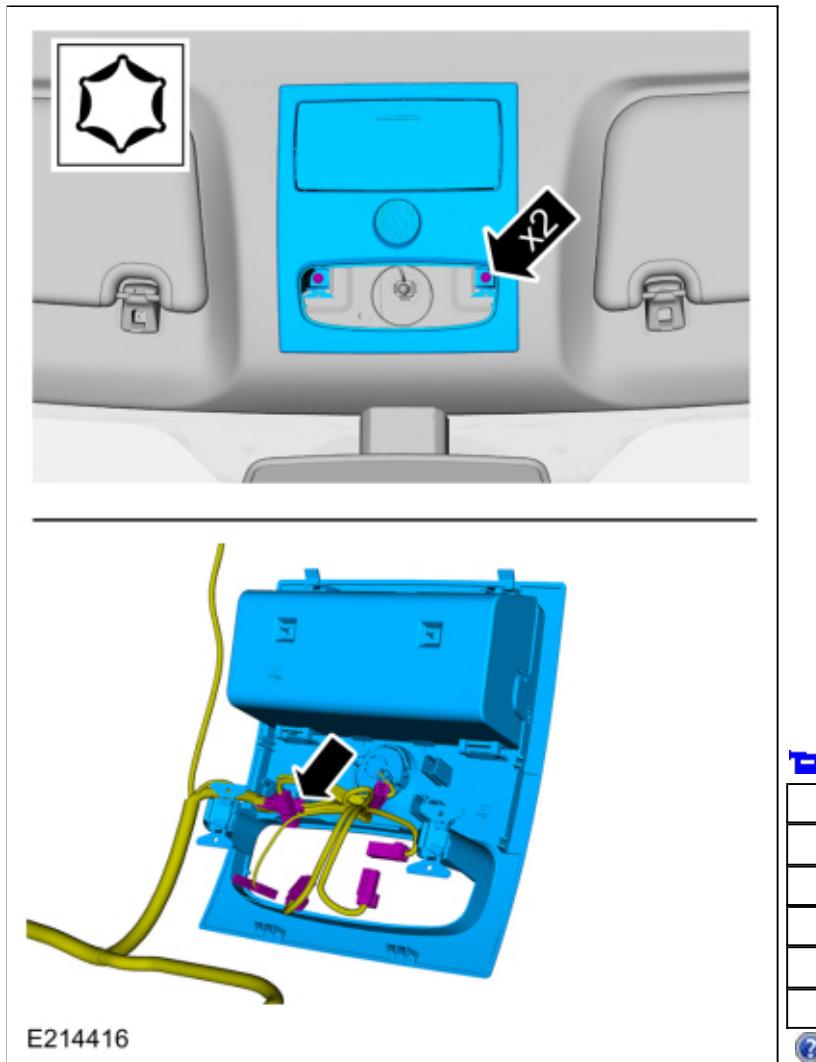
4. On both the sides.  
Remove the upper B-pillar trim panels.  
Refer to: B-Pillar Upper Trim Panel - Vehicles Built Up To: 16-08-2015 (501-05 Interior Trim and Ornamentation) .
5. On both the sides.  
Remove the upper C-pillar trim panels.  
Refer to: C-Pillar Upper Trim Panel - Vehicles Built Up To: 16-08-2015 (501-05 Interior Trim and Ornamentation) .
6. Release the clips, disconnect the electrical connectors and remove the overhead console.





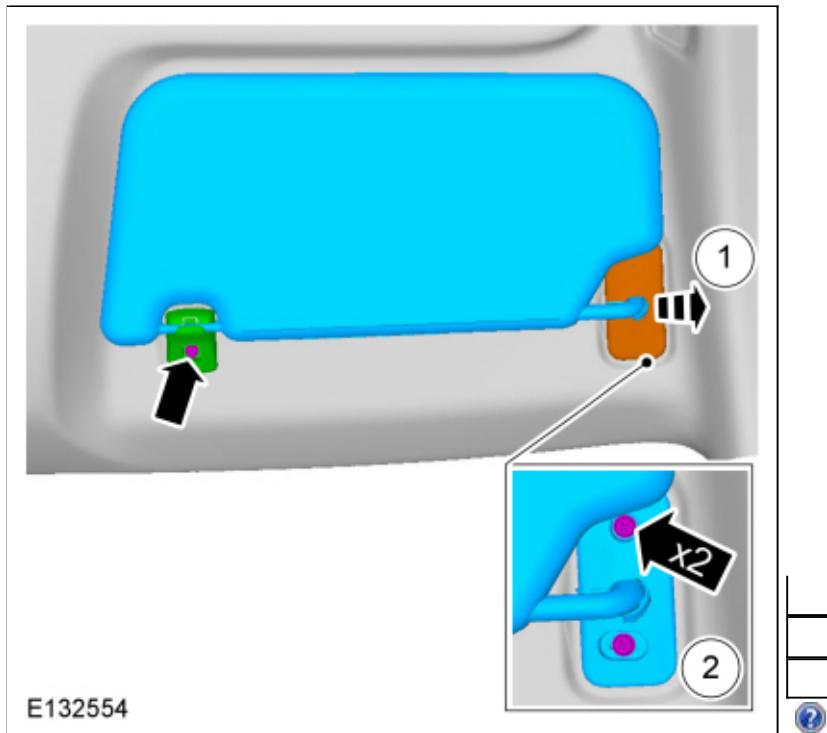
7. **NOTE:** *This step is not necessary when installing a new component.*

Remove the screws, lower the overhead console, release the electrical connectors and remove the overhead console.

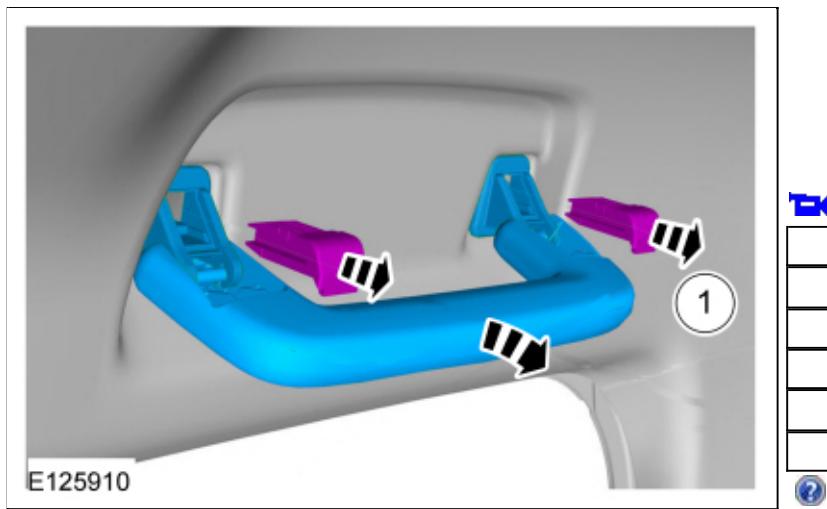


8. On both the side  
Remove visor pivot cover, the screws, the visor support, and the visor.





9. Remove the retainers and the grab handles.



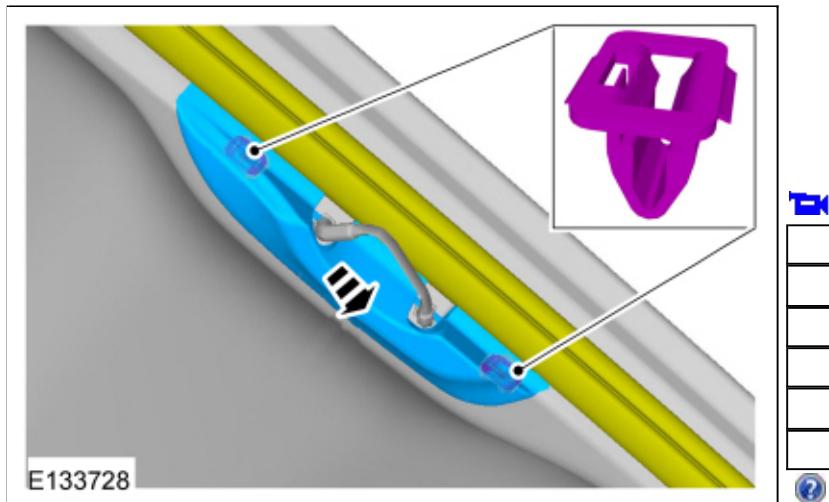
10. Remove the rear view mirror.  
Refer to: [Interior Rear View Mirror](#) (501-09 Rear View Mirrors, Removal and Installation).

#### Stretch cab or Double cab

11. Remove the center interior lamp.  
Refer to: [Center Interior Lamp](#) (417-02 Interior Lighting, Removal and Installation).

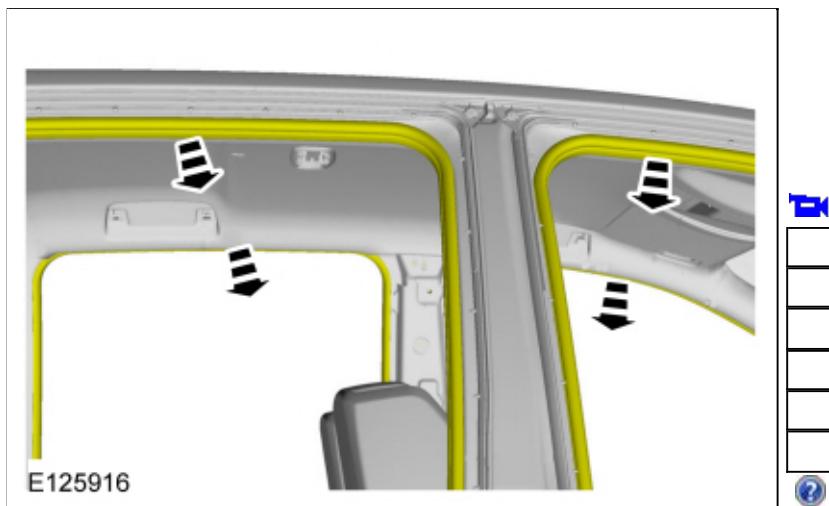
#### Stretch cab

12. Remove the door latch trim plate and position the door weatherstrip aside.



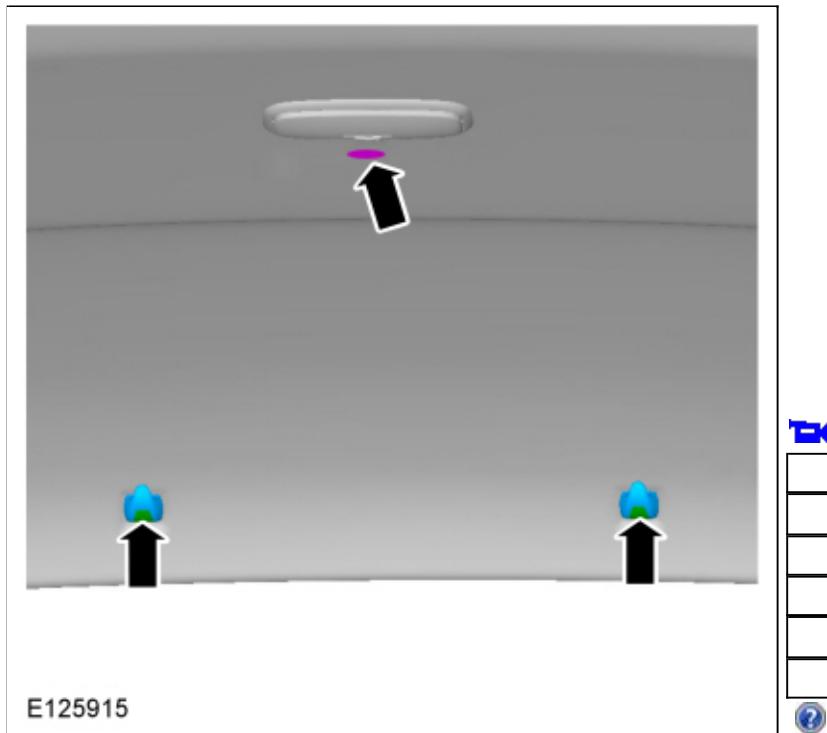
### Double cab

13. Position the door weather strips aside.  
• Support the headliner in position.

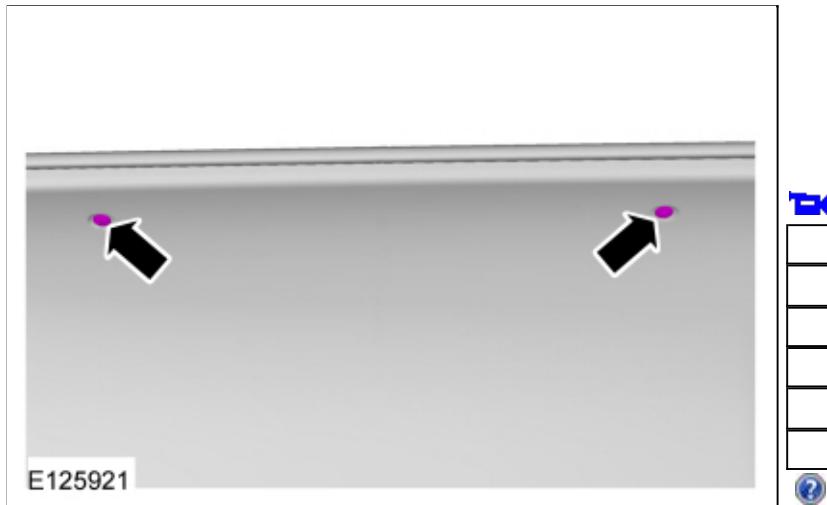


### Stretch cab or Double cab

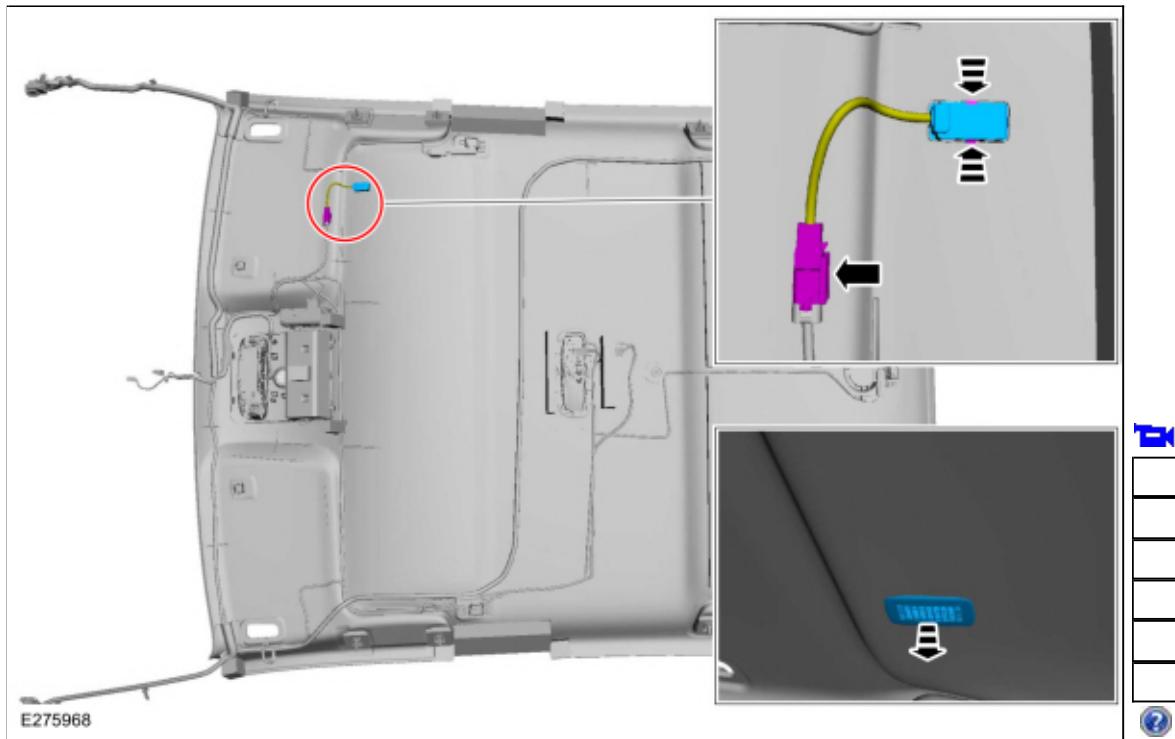
14. Remove the pin-type retainer, the coat hook screws and the coat hooks.

**Single cab**

15. Remove the pin-type retainers.

**All vehicles**

16. With the help of an assistant, lower the headliner.
17. Disconnect the electrical connector, release the tabs and remove the voice microphone.



## Installation

1. To install, reverse the removal procedure.

Copyright © 2019 Ford Motor Company

