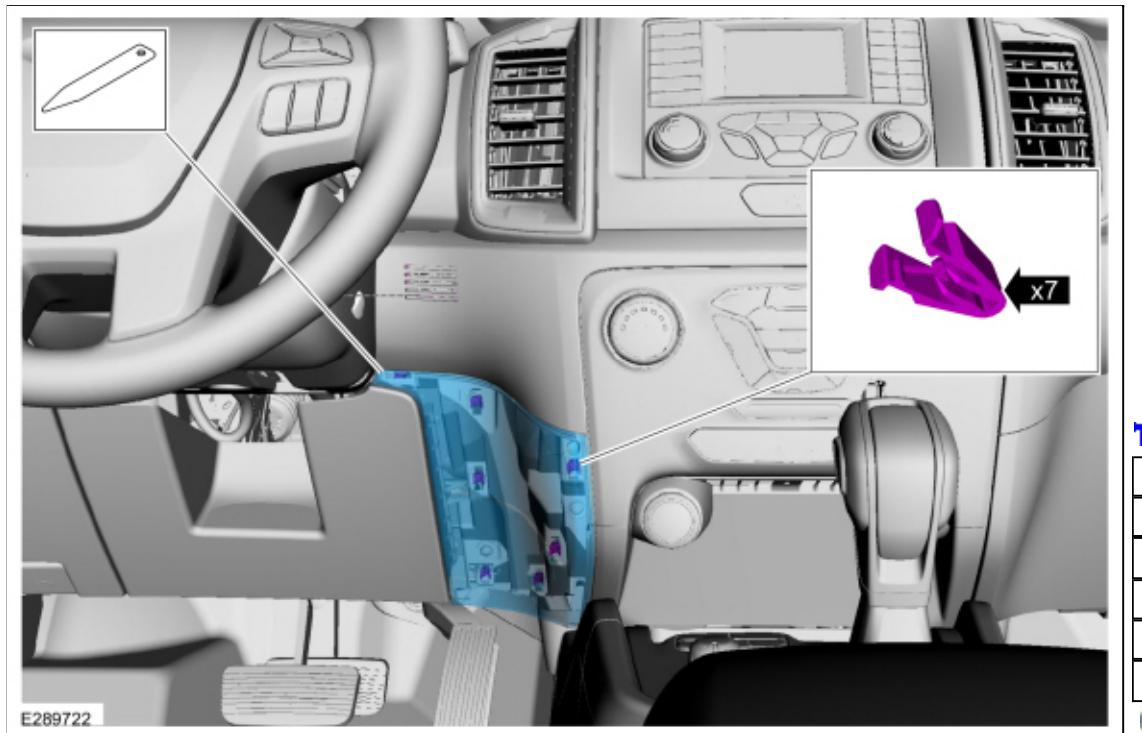


Audio Front Control Module (ACM)**Special Tool(s) / General Equipment****Interior Trim Remover****Removal****NOTE:** Removal steps in this procedure may contain installation details.

1. **NOTE:** If installing a new module, it is necessary to upload the module configuration information to the scan tool prior to removing the module. This information must be downloaded into the new module after installation.

Using a diagnostic scan tool, begin the PMI process for the ACM following the on-screen instructions.

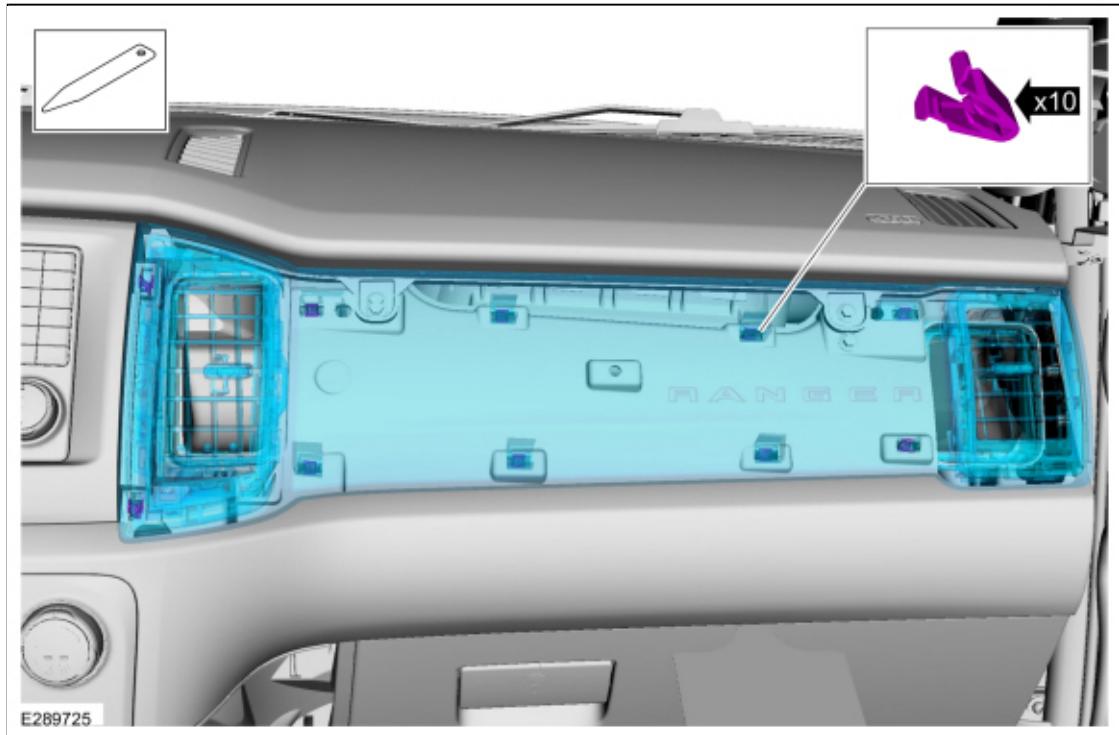
2. Using a non-marring tool, release the clips and remove the LH lower instrument panel closeout panel. Use the General Equipment: Interior Trim Remover



3. Using a non-marring tool, release the clips and remove the RH lower instrument panel closeout panel. Use the General Equipment: Interior Trim Remover



4. Using a non-marring tool, release the clips and remove the RH inner instrument panel trim panel. Use the General Equipment: Interior Trim Remover



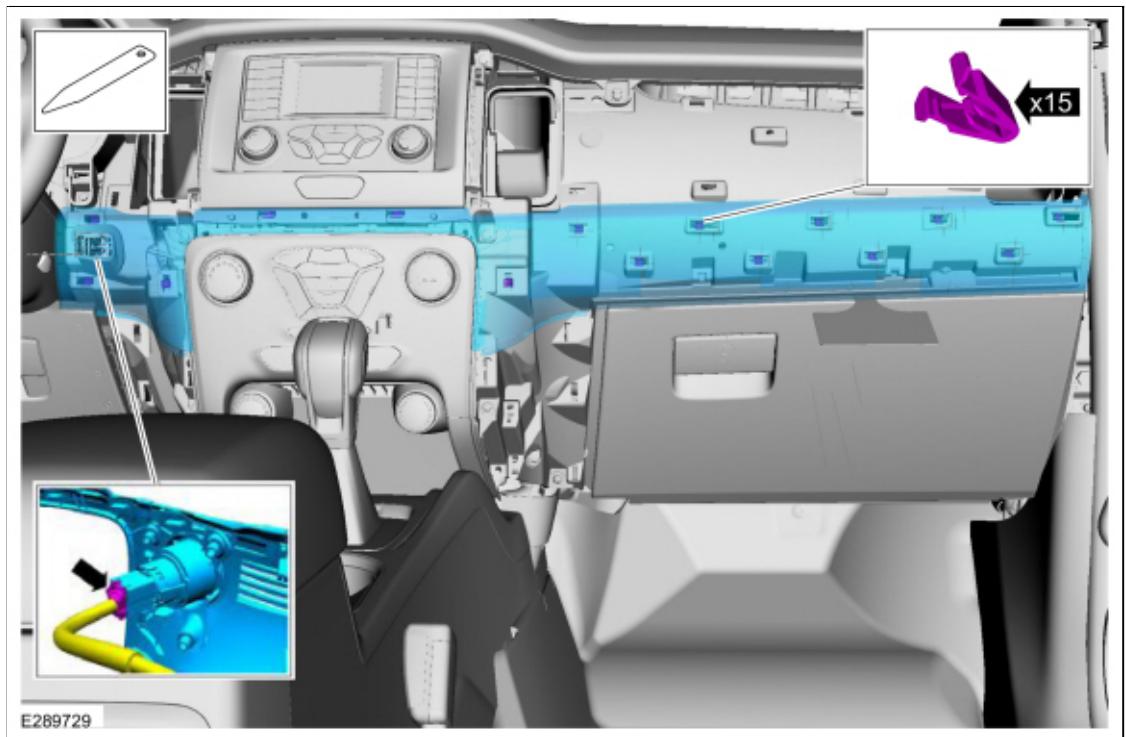
5. Using a non-marring tool, release the clips and remove the LH inner instrument panel trim panel. Use the General Equipment: Interior Trim Remover



6. Using a non-marring tool, release the clips and remove the RH instrument panel center trim panel.

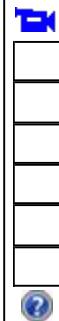
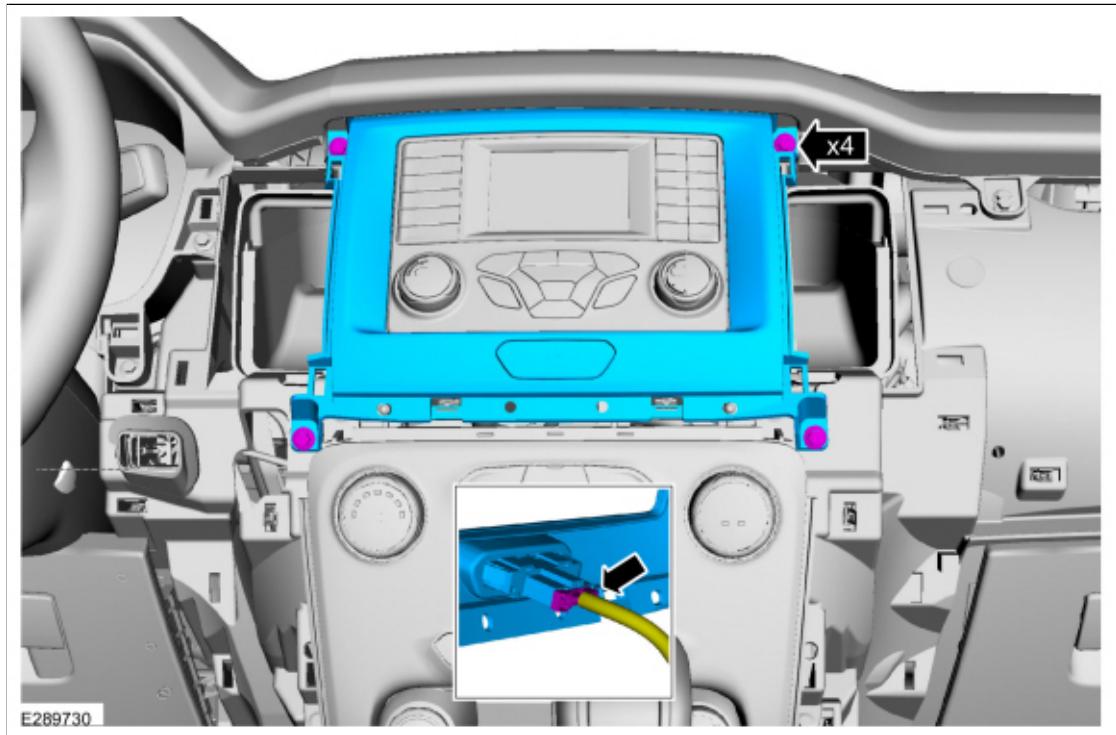
- If equipped with push button start, disconnect the electrical connector.

Use the General Equipment: Interior Trim Remover



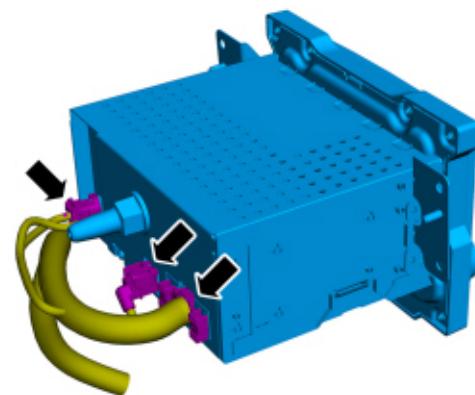
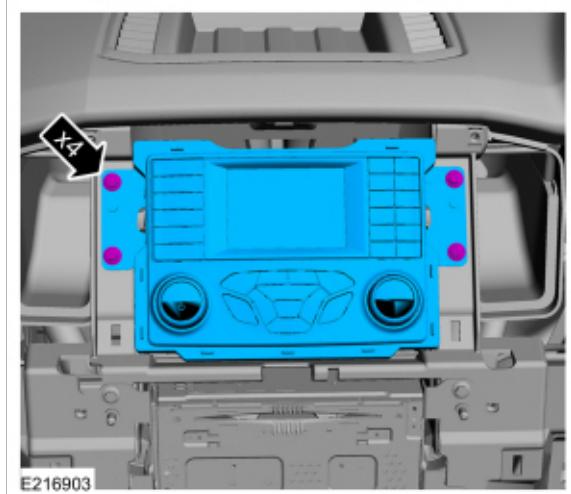
7. Remove the screws, disconnect the electrical connector and remove the ACM bezel.

Torque: 27 lb.in (3 Nm)



8. Remove the screws and the ACM.

Torque: 27 lb.in (3 Nm)



Installation

1. To install, reverse the removal procedure.
2. **NOTE:** *This step is only necessary if replacing the component.*

Using a diagnostic scan tool, complete the PMI process for the ACM following the on-screen instructions.

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