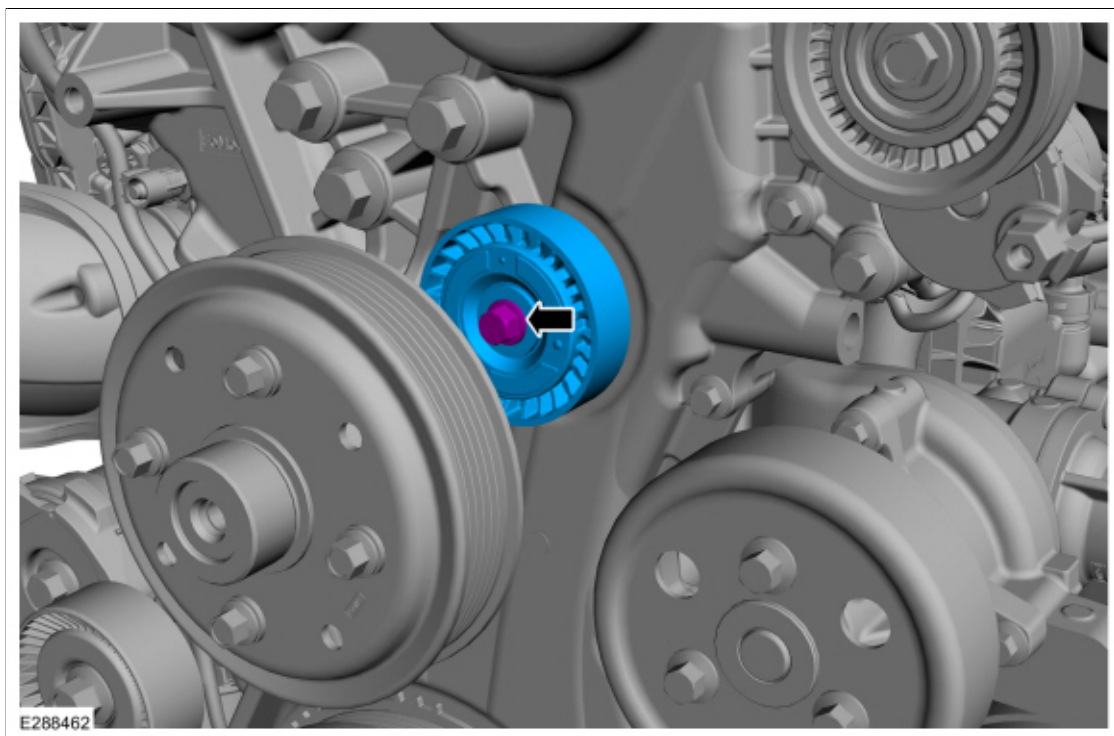


Accessory Drive Belt Idler Pulley

Removal

1. Remove the accessory drive belt.
Refer to: [Accessory Drive Belt](#) (303-05 Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).
2. *Torque:* 93 lb.in (10.5 Nm)



Installation

1. To install, reverse the removal procedure.
2. Install the Accessory Drive Belt.
Refer to: [Accessory Drive Belt](#) (303-05 Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).

