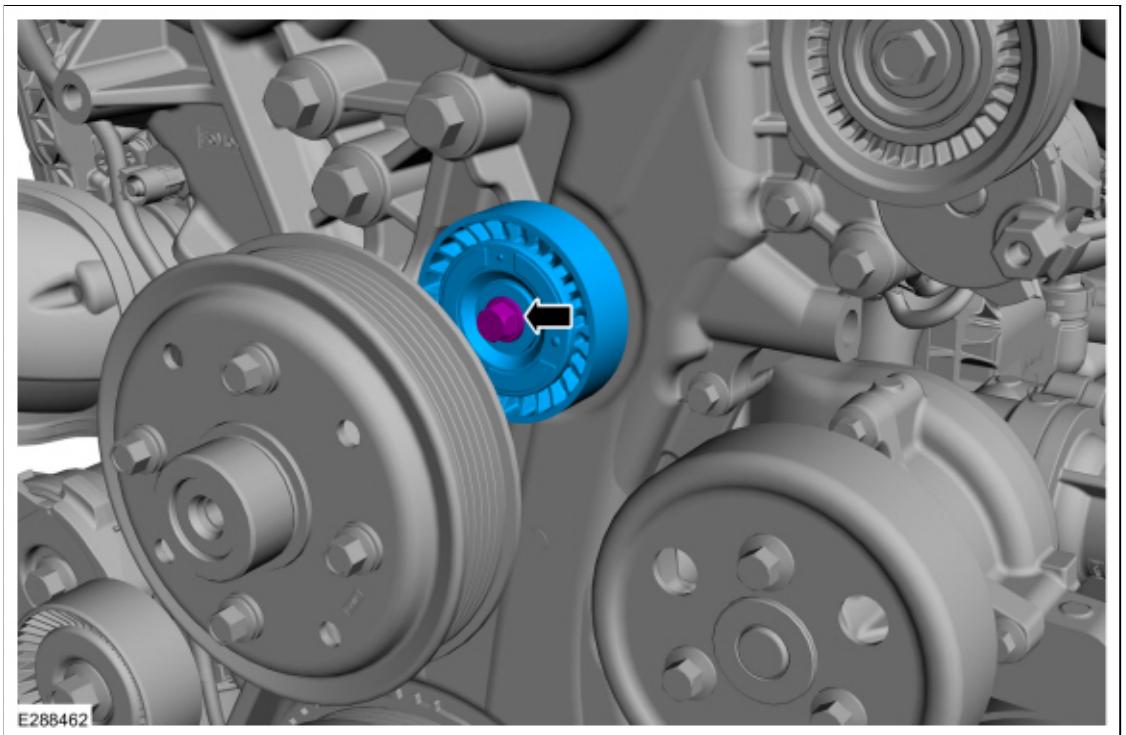


### Accessory Drive Belt Idler Pulley

#### Removal

1. Remove the accessory drive belt.  
Refer to: [Accessory Drive Belt](#) (303-05 Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).
2. **Torque:** 93 lb.in (10.5 Nm)



#### Installation

1. To install, reverse the removal procedure.
2. Install the Accessory Drive Belt.  
Refer to: [Accessory Drive Belt](#) (303-05 Accessory Drive - 2.3L EcoBoost (201kW/273PS), Removal and Installation).

