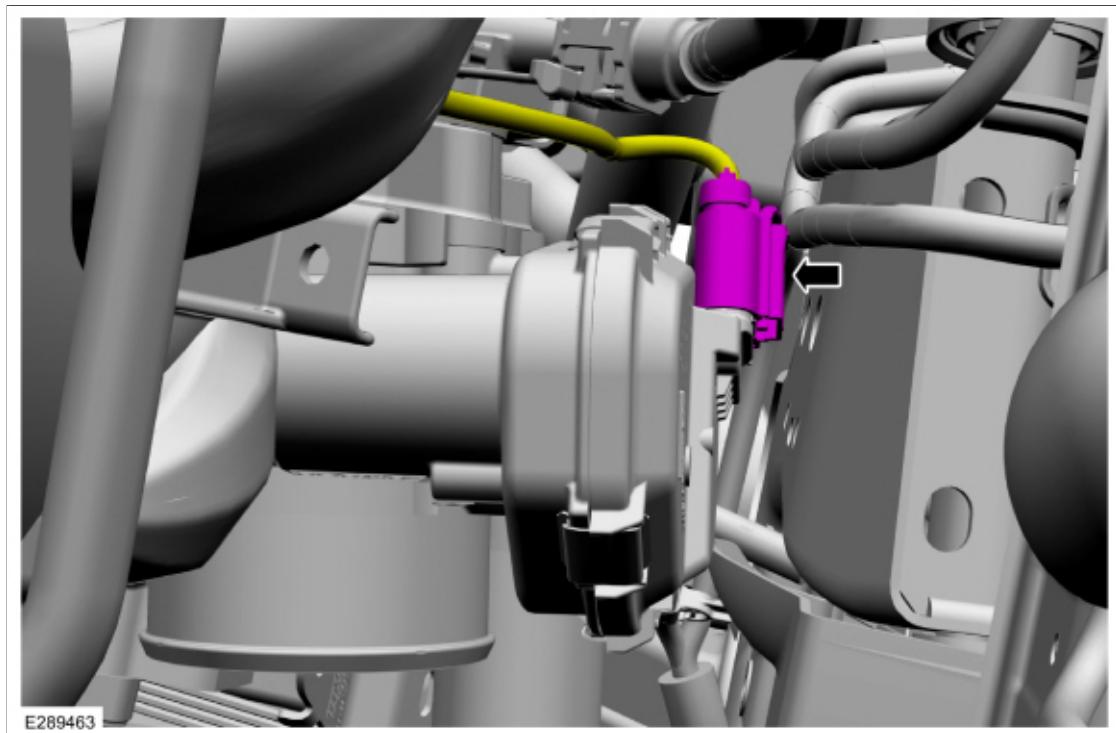


Throttle Body

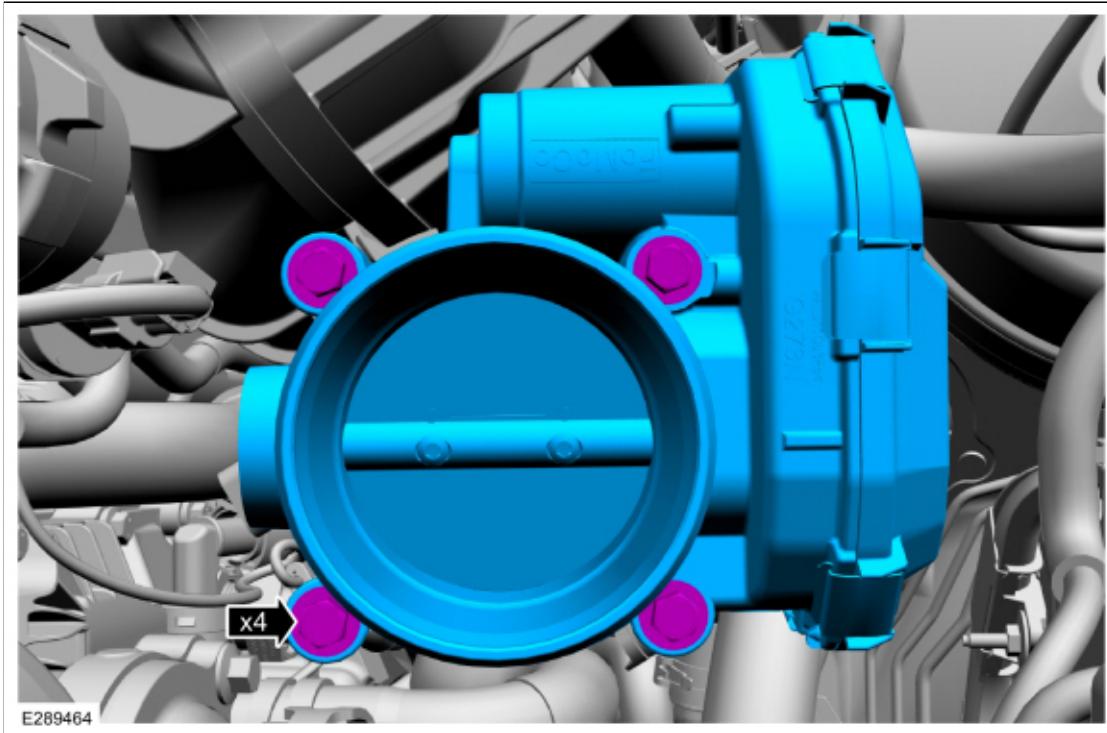
Base Part Number: 9F991

Removal

1. Remove the charge air cooler outlet pipe.
Refer to: [Charge Air Cooler \(CAC\) Outlet Pipe](#) (303-12 Intake Air Distribution and Filtering - 2.3L EcoBoost (201kW/273PS), Removal and Installation).
2. Disconnect the throttle body electrical connector.

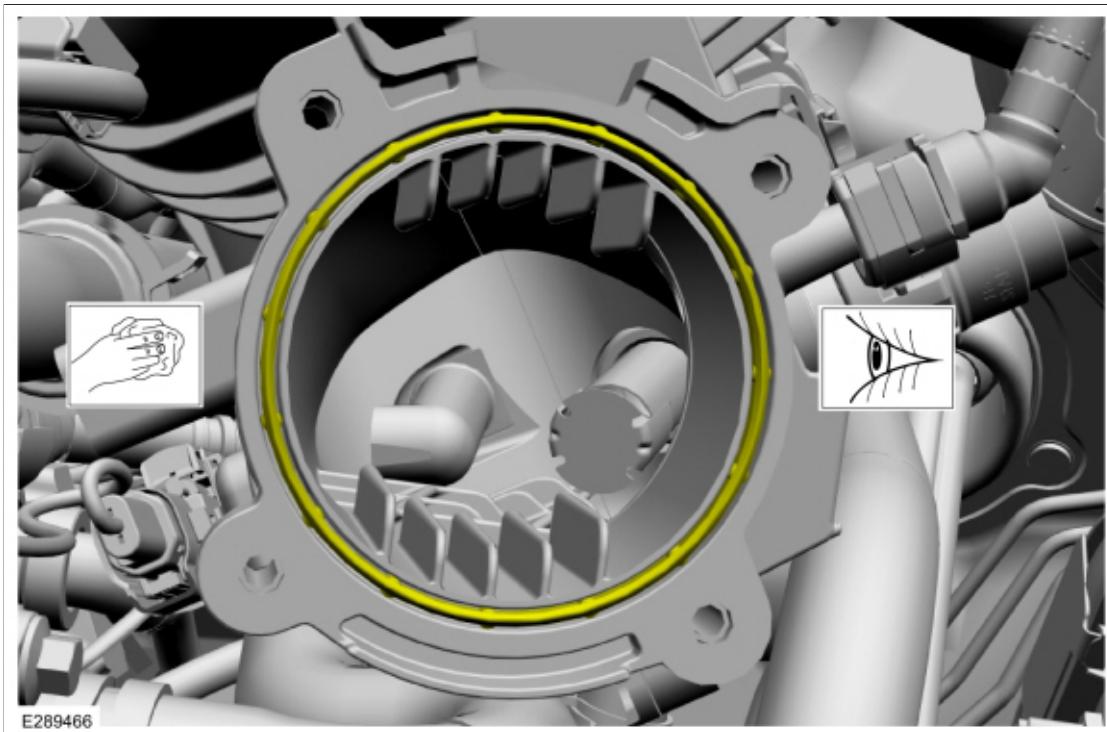


3. Remove the throttle body bolts, then remove the throttle body.



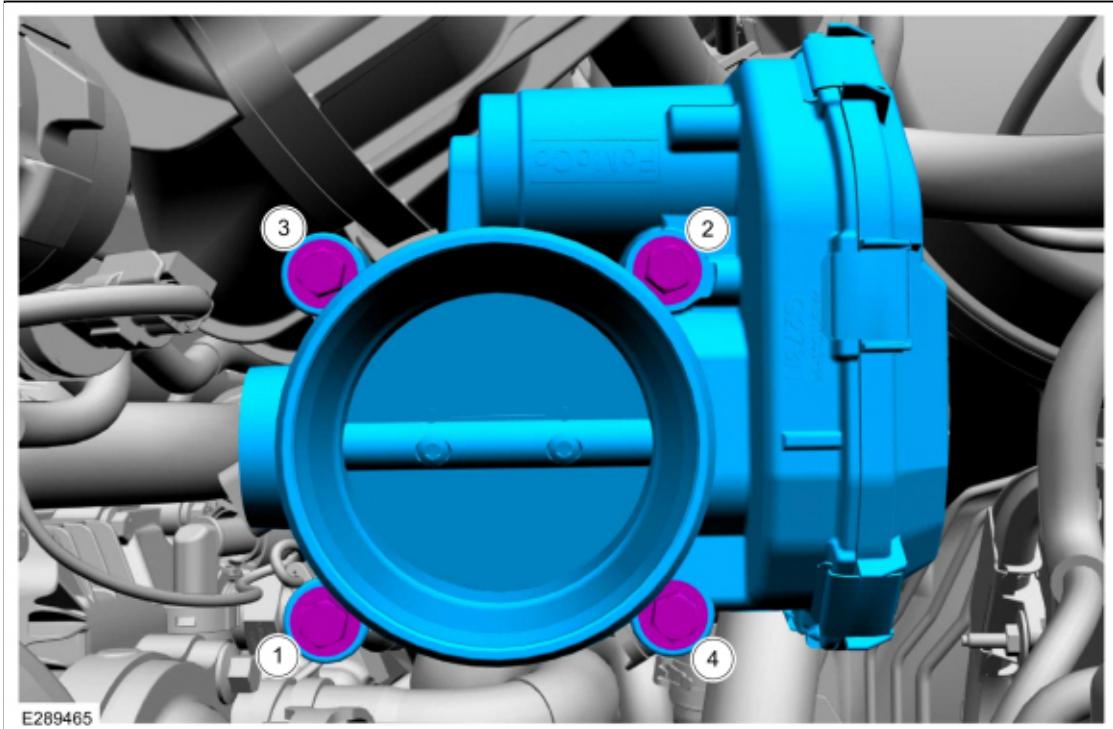
Installation

1. Inspect the throttle body gasket, clean or replace as needed. Clean the mating surfaces.

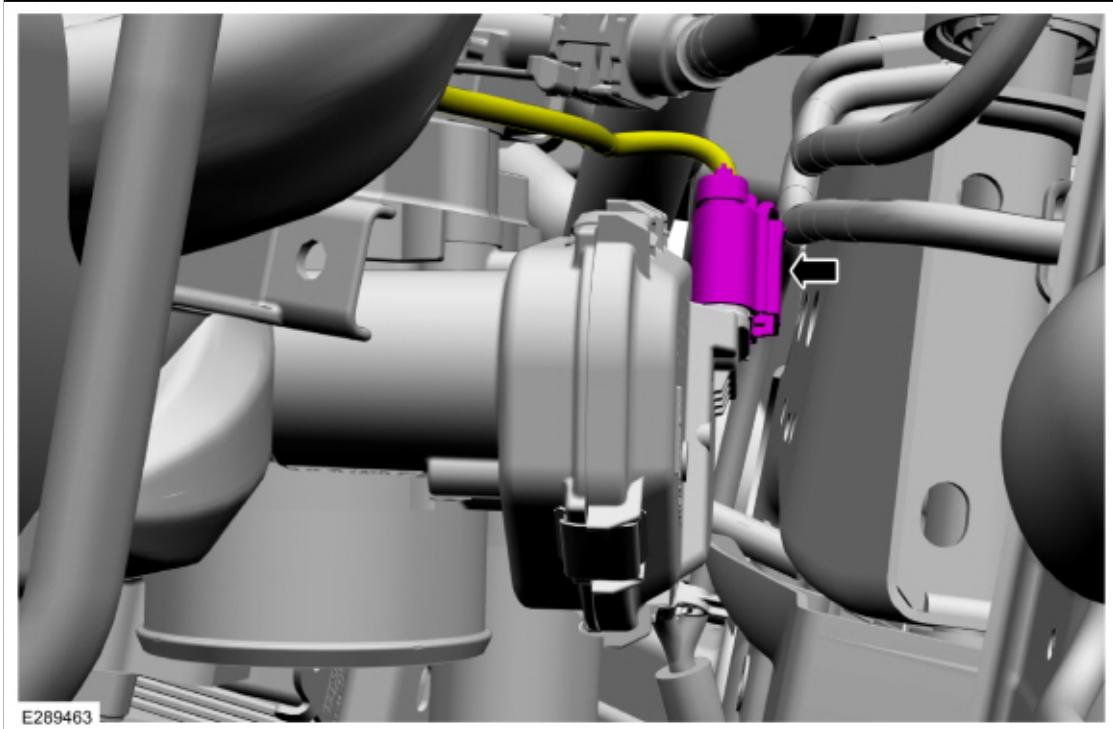


2. Install the throttle body, then install and tighten the bolts in the following 2 stages, in the sequence shown.
Torque:

Tighten to: : 44 lb.in (5 Nm)
Re-tighten to: : 89 lb.in (10 Nm)



3. Connect the throttle body electrical connector.



4. Install the charge air cooler outlet pipe.

Refer to: [Charge Air Cooler \(CAC\) Outlet Pipe](#) (303-12 Intake Air Distribution and Filtering - 2.3L EcoBoost (201kW/273PS), Removal and Installation).

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