

211-04 Steering Column
Removal and Installation

2019 Ranger
Procedure revision date: 10/23/2018

Steering Wheel

Base Part Number: 3600

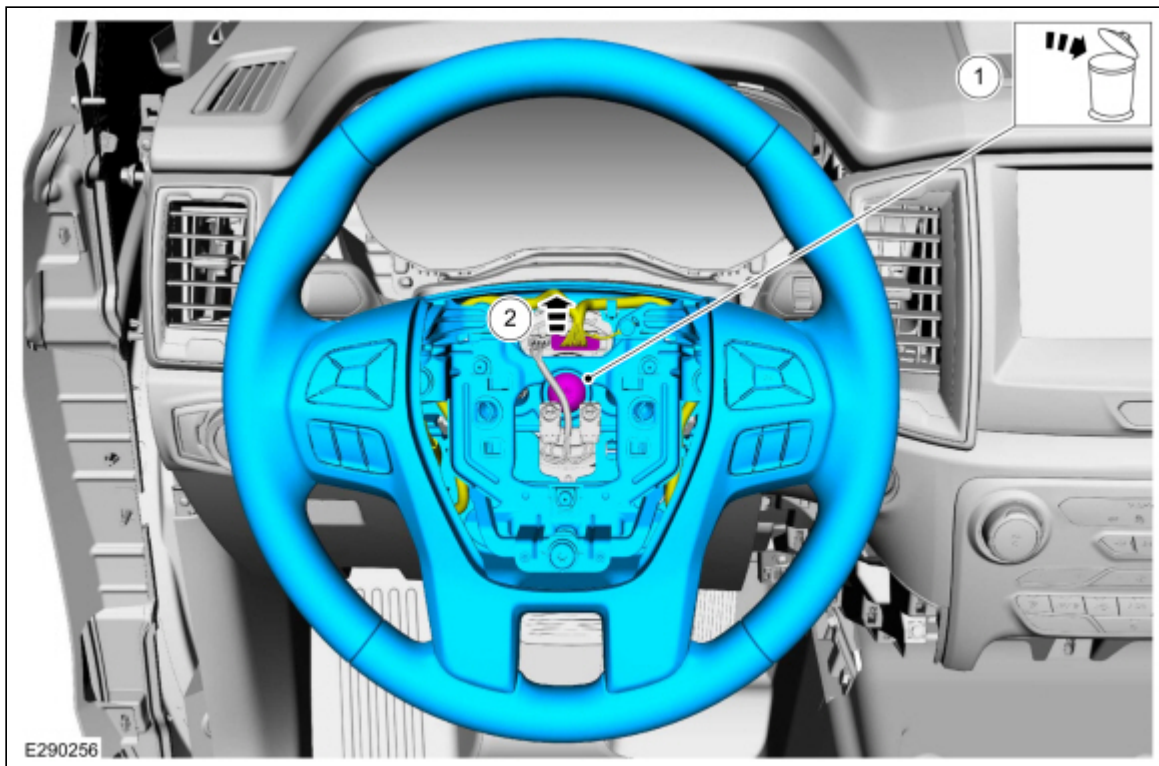
Special Tool(s) / General Equipment

Adhesive Tape

Removal

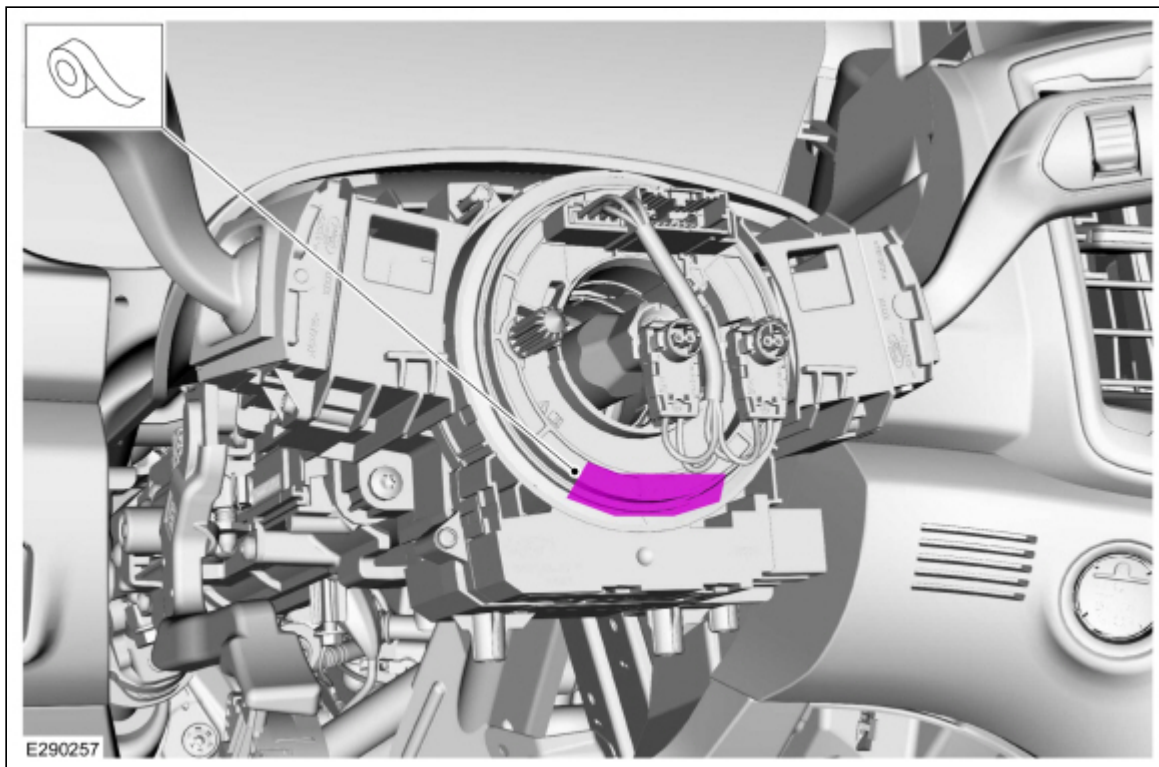
NOTE: Removal steps in this procedure may contain installation details.

1. Remove the driver airbag.
Refer to: [Driver Airbag](#) (501-20B Supplemental Restraint System, Removal and Installation).
2. Remove the steering wheel.
 1. Remove and discard the steering wheel bolt.
Torque: 35 lb.ft (48 Nm)
 2. Disconnect the steering wheel electrical connector.



3. **NOTICE:** Make sure that the clockspring rotor does not rotate.

Tape the clockspring rotor to the outer housing to keep it from rotating.
Use the General Equipment: Adhesive Tape



Installation

1. To install, reverse the removal procedure.

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