

211-04 Steering Column
General Procedures

2019 Ranger
Procedure revision date: 06/20/2017

Steering Wheel Cover Repair

Materials

Name	Specification
Motorcraft® Instant Gel Adhesive TA-19-C	WSS-M2G401-B5

Repair

1. **NOTE:** *If re-adhering leather to the front side of the steering wheel only, it will not be necessary to remove the steering wheel. Steering wheel removal is necessary only when repairing loose leather on the backside of the steering wheel.*

If necessary, remove the steering wheel.
Refer to: Steering Wheel (211-04 Steering Column) .

2. Position the loose leather out of the way.
3. Apply the specified adhesive evenly over the wheel spoke.
Material: Motorcraft® Instant Gel Adhesive / TA-19-C (WSS-M2G401-B5)
4. Position the loose leather back into the original position.
5. **NOTE:** *The adhesive should be completely set after 5 minutes. Do not pull on the repair area.*

Smooth the leather and tuck in for neat appearance.
6. Apply pressure (for at least 30 seconds) until the leather is bonded to the wheel spoke.
7. If removed, install the steering wheel.
Refer to: Steering Wheel (211-04 Steering Column) .

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