

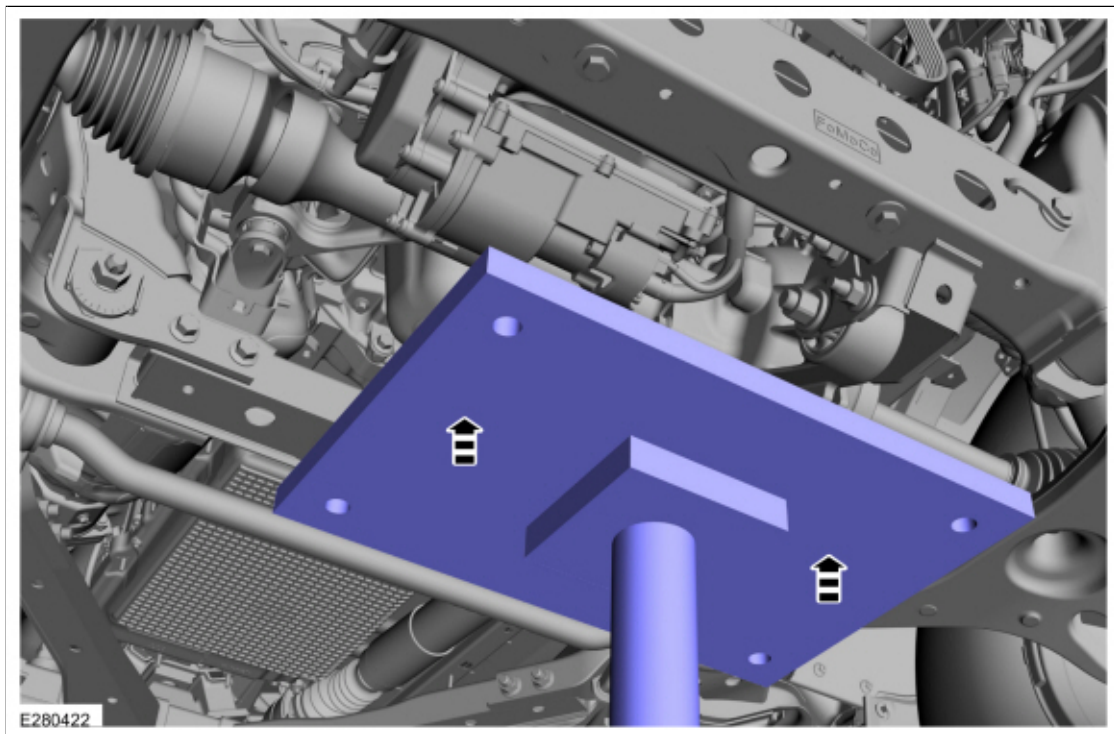
## Axle Carrier Bushing

### Special Tool(s) / General Equipment

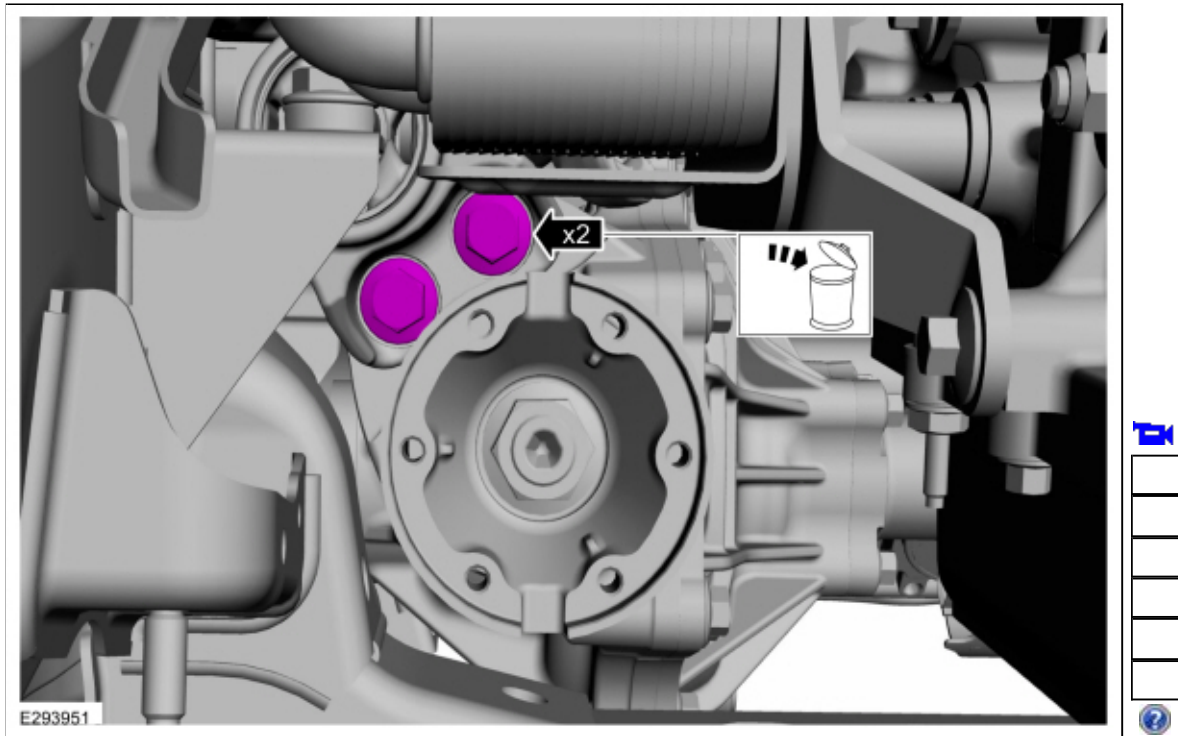
Transmission Jack

#### Removal

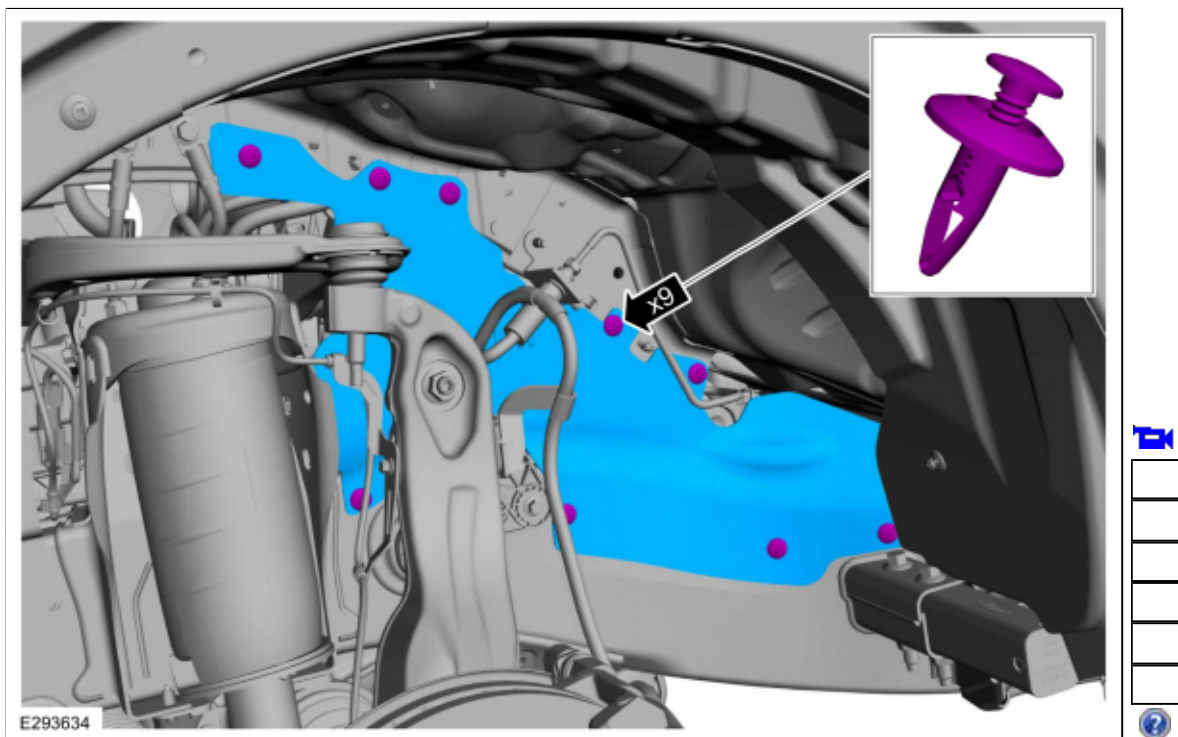
1. Remove front LH side wheel only.  
Refer to: [Wheel and Tire](#) (204-04A Wheels and Tires, Removal and Installation).
2. Using a high-lift transmission jack, support the front axle assembly.  
Use the General Equipment: Transmission Jack



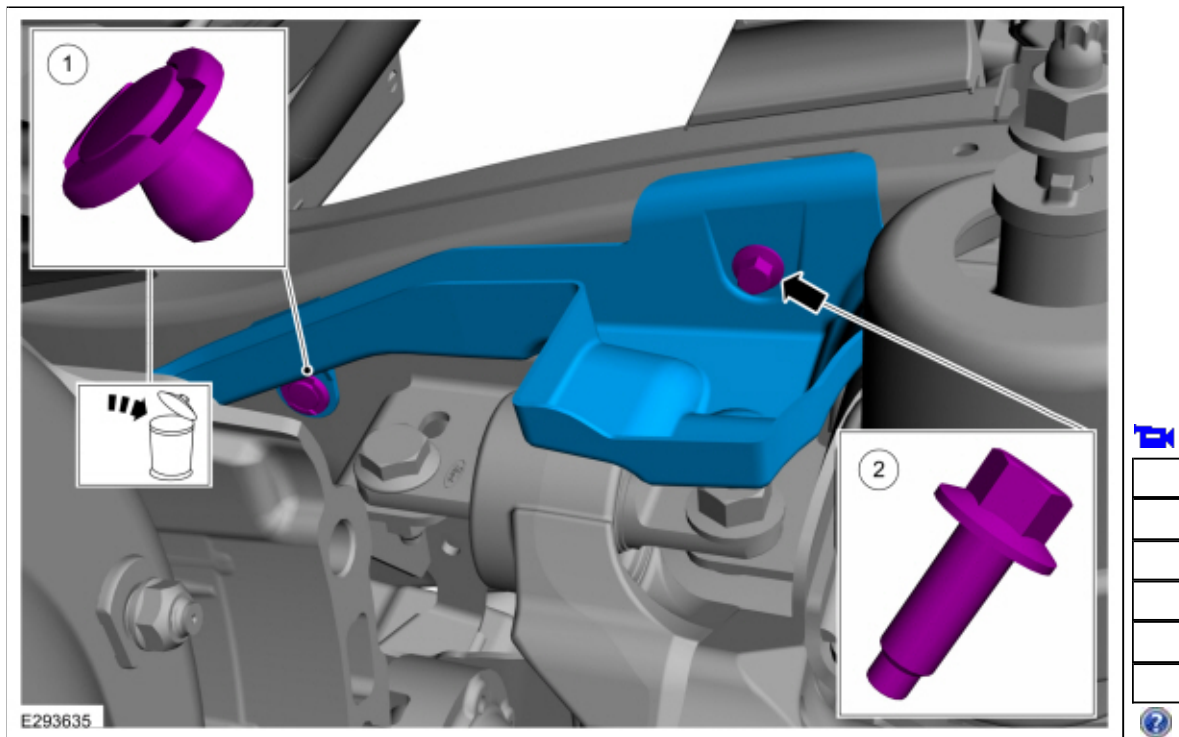
3. Remove and discard the front axle carrier mounting bracket bolts.



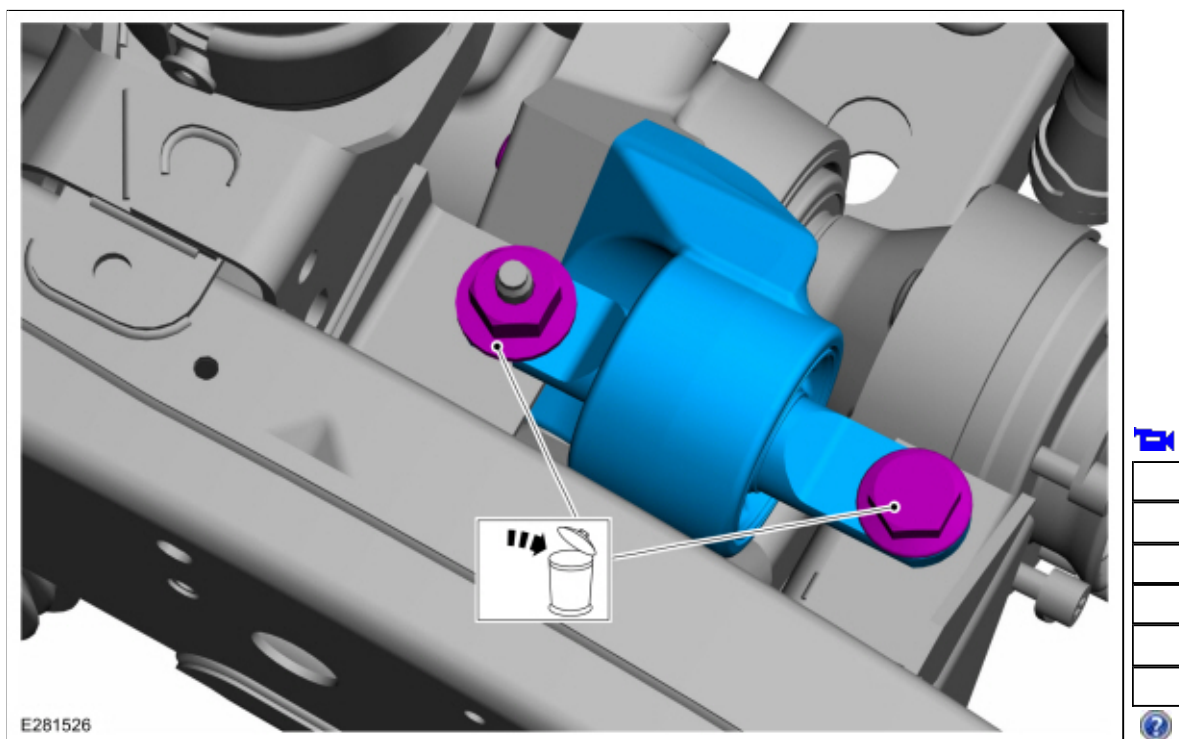
4. Remove the pin-type retainers and the fender splash shield.



5.
  1. Remove and discard the revet-type push pin.
  2. Remove the bolt and the oil filter shield.



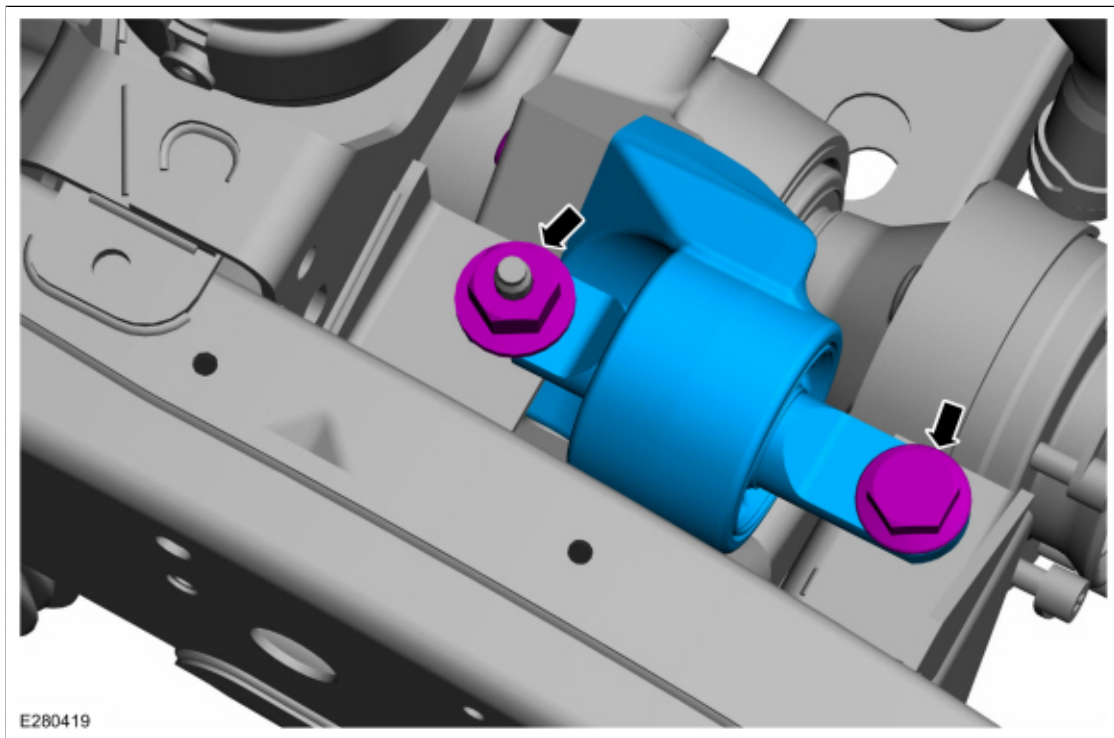
6. Remove and discard the nut, bolt and the front axle carrier mounting bracket.



## Installation

1. **NOTE:** Make sure that new bolt and nut installed.

Install the front axle carrier mounting bracket and finger tighten the nut and bolt.



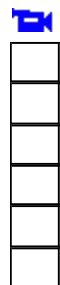
2. **NOTE:** Make sure that new bolt are installed.

Tighten the front axle carrier mounting bracket bolts.

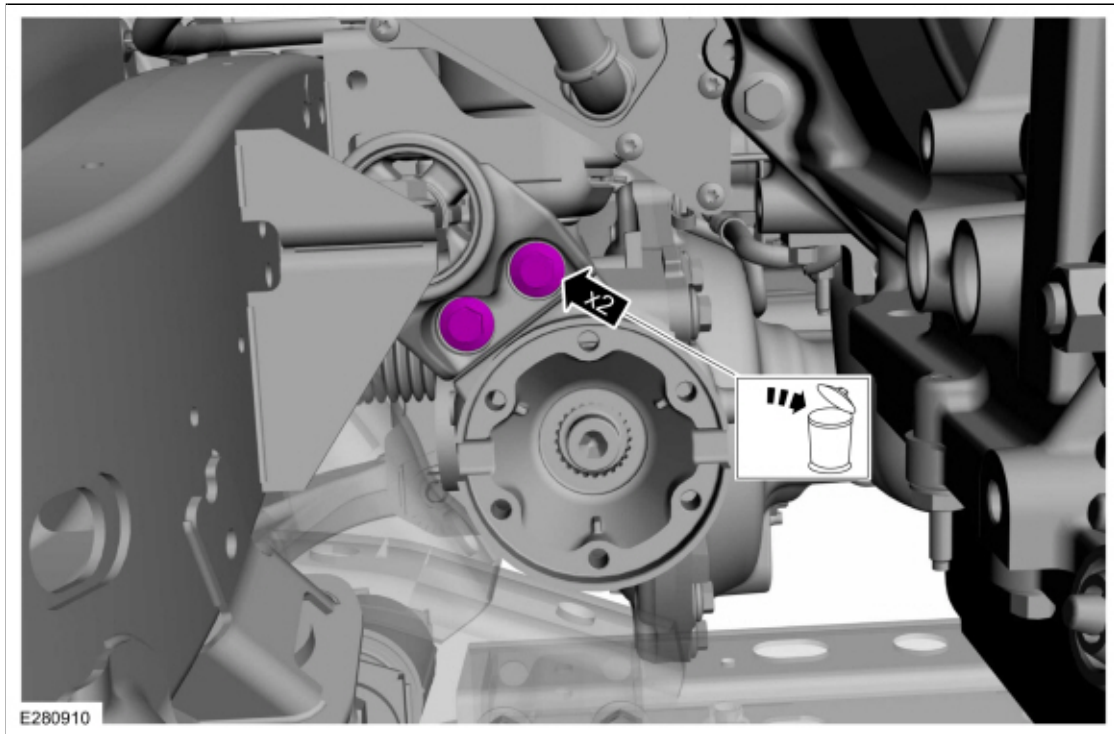
*Torque:*

Stage 1: 30 lb.ft (40 Nm)

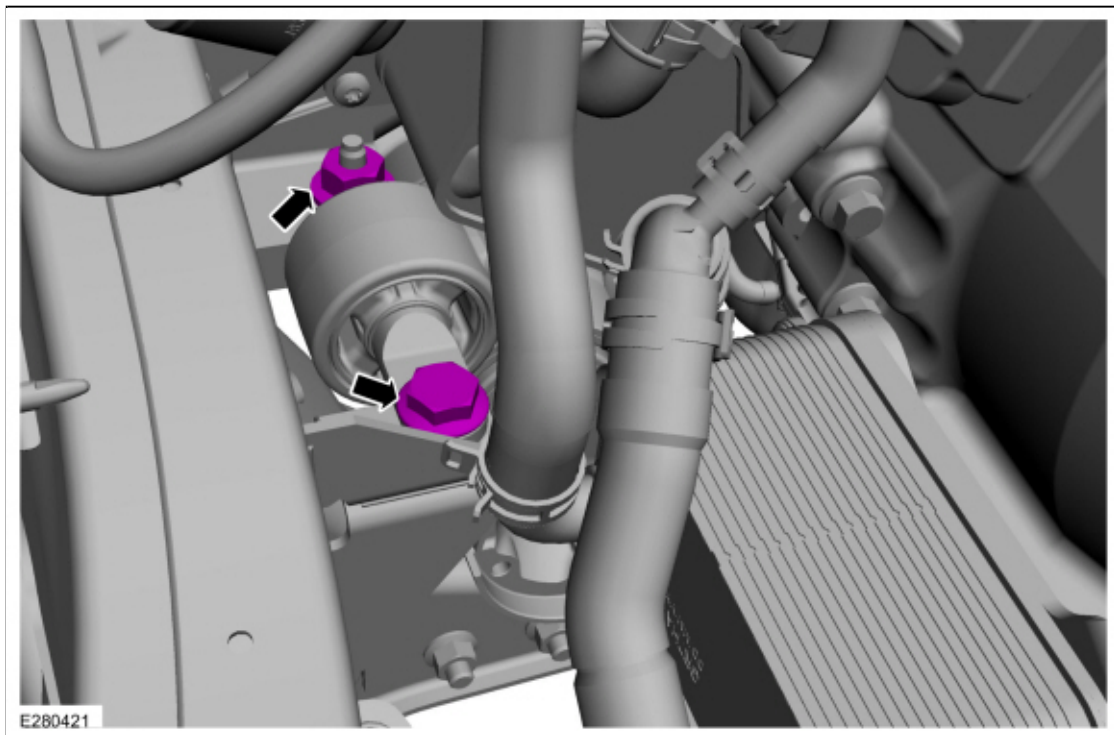
Stage 2: 70°



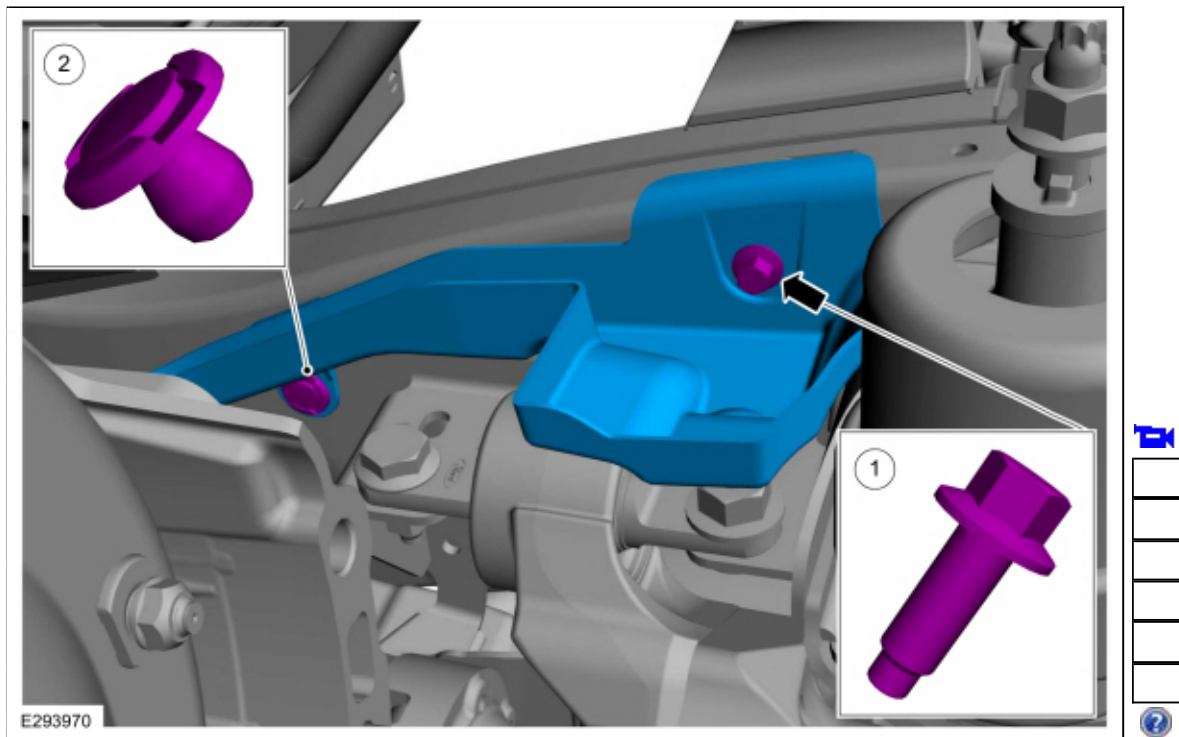




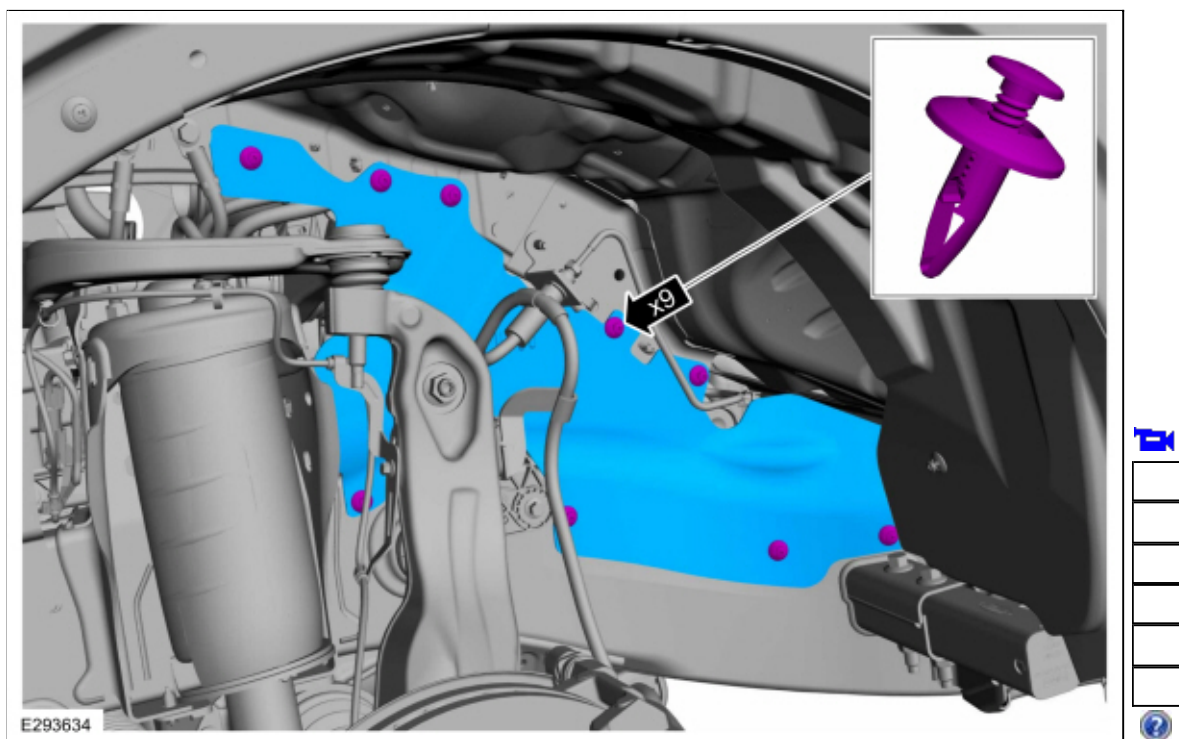
3. Tighten the front axle carrier mounting bracket nut and bolt.  
Torque: 41 lb.ft (55 Nm)



4.
  1. Install the bolt and the oil filter shield.  
Torque: 133 lb.in (15 Nm)
  2. Install the revet-type push pin.



5. Install the pin-type retainers and the fender splash shield.



6. Install the LH side wheel.  
Refer to: [Wheel and Tire](#) (204-04A Wheels and Tires, Removal and Installation).

