

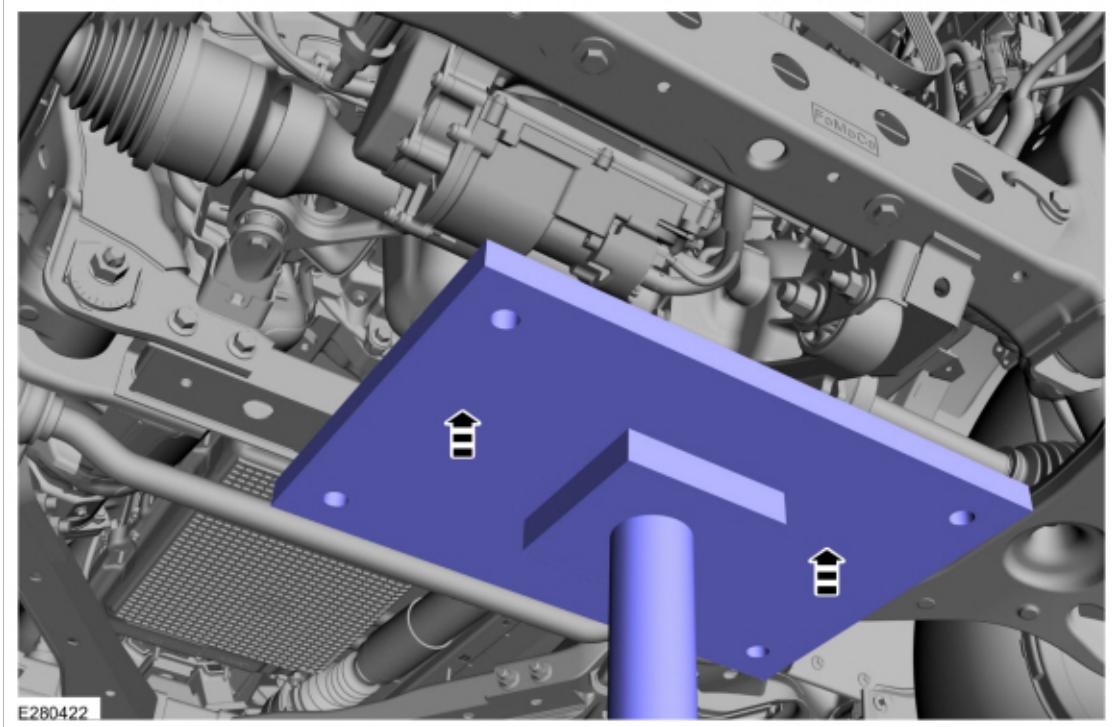
Axle Carrier Bushing

Special Tool(s) / General Equipment

Transmission Jack

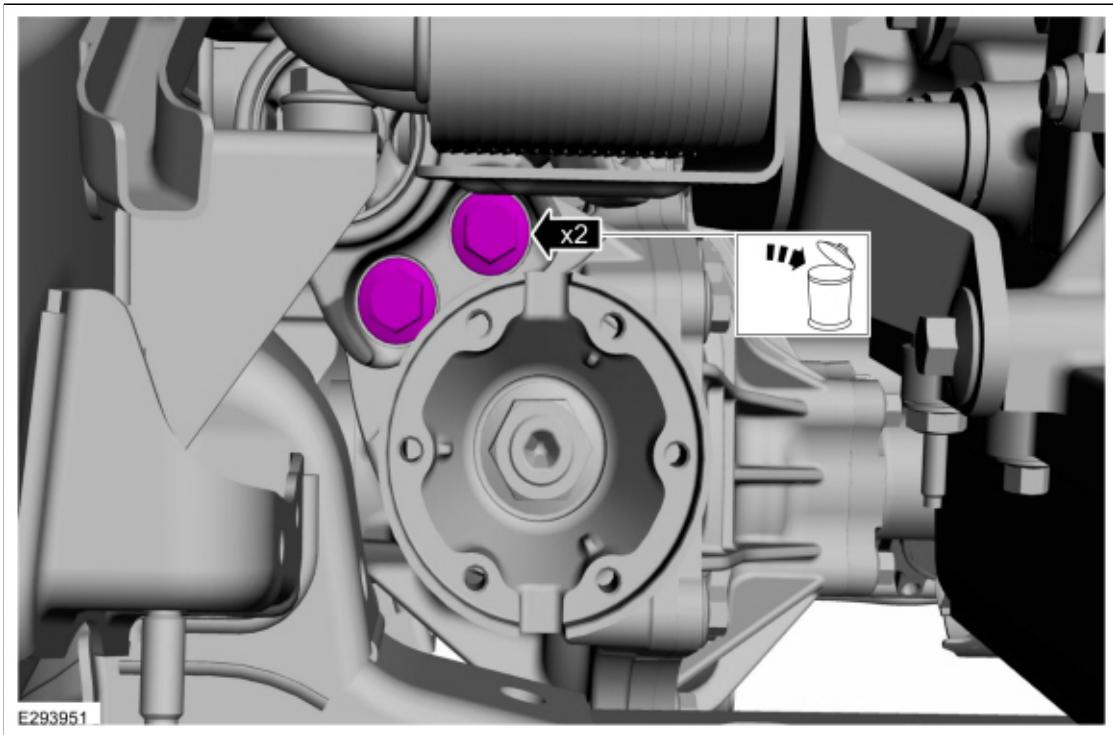
Removal

1. Remove front LH side wheel only.
Refer to: [Wheel and Tire](#) (204-04A Wheels and Tires, Removal and Installation).
2. Using a high-lift transmission jack, support the front axle assembly.
Use the General Equipment: Transmission Jack

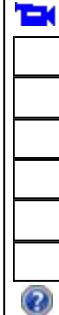
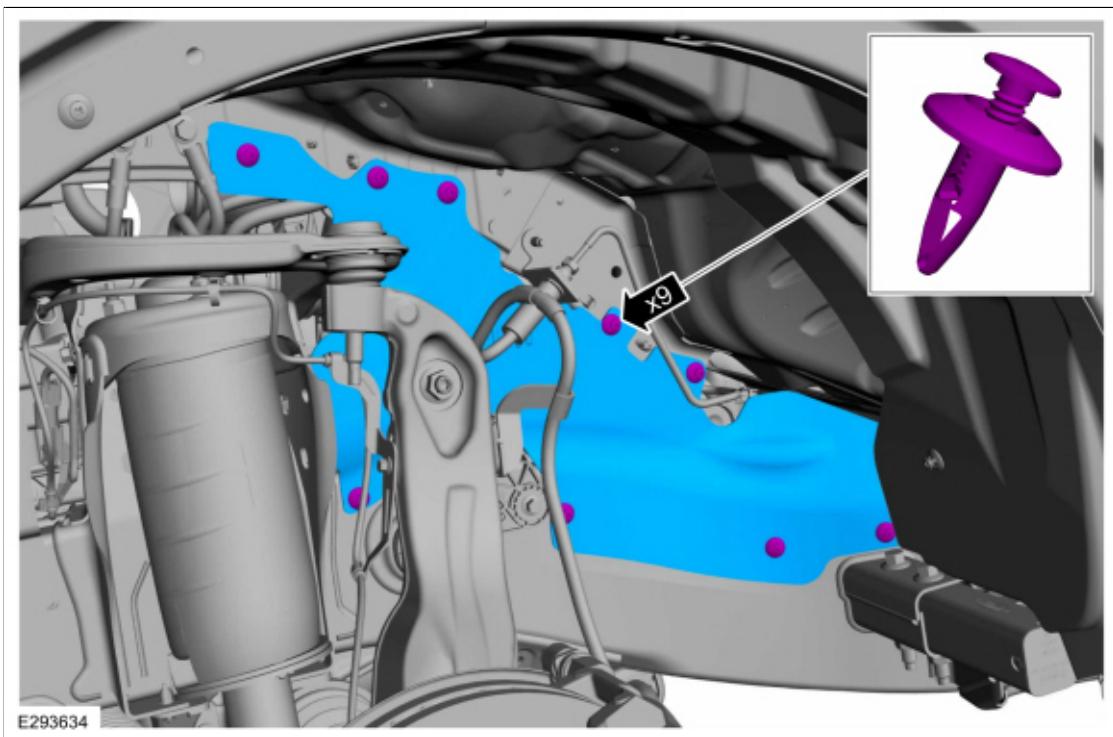


3. Remove and discard the front axle carrier mounting bracket bolts.



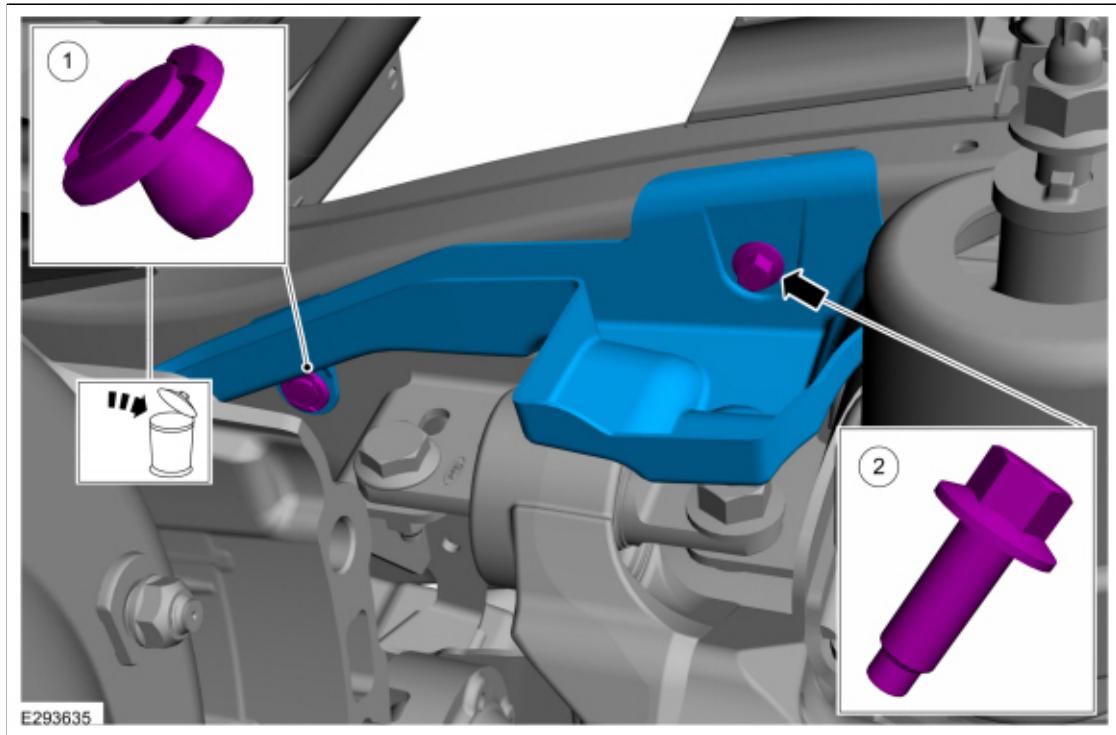


4. Remove the pin-type retainers and the fender splash shield.

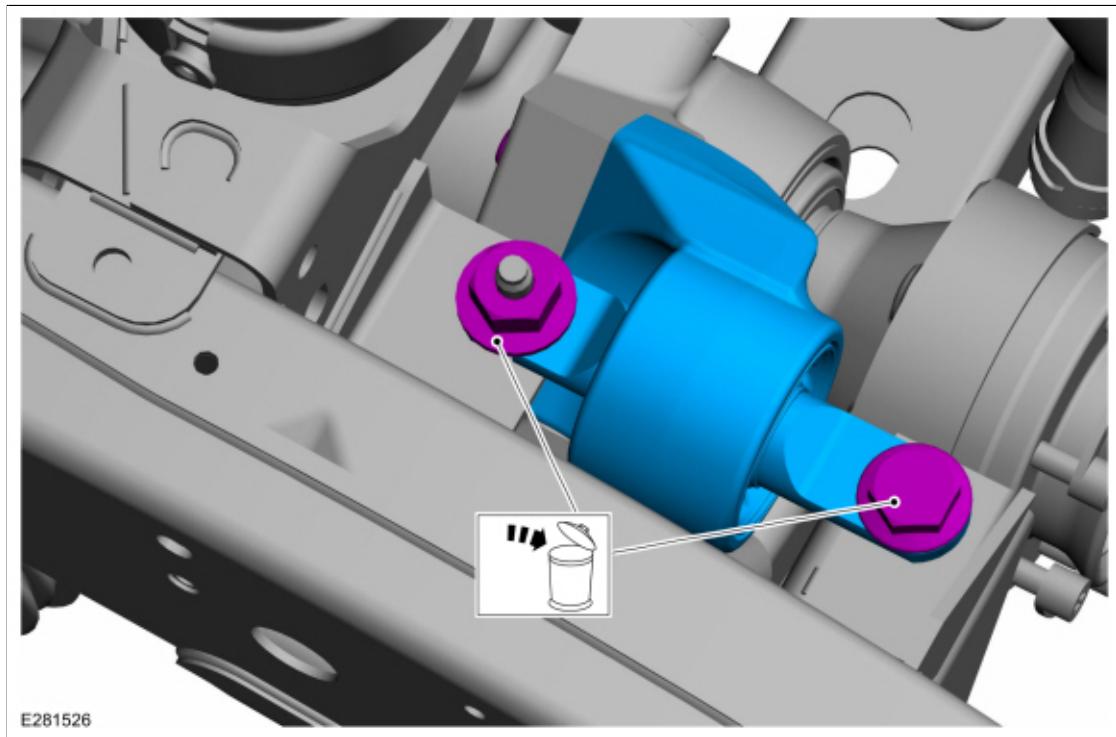


5.

1. Remove and discard the revet-type push pin.
2. Remove the bolt and the oil filter shield.



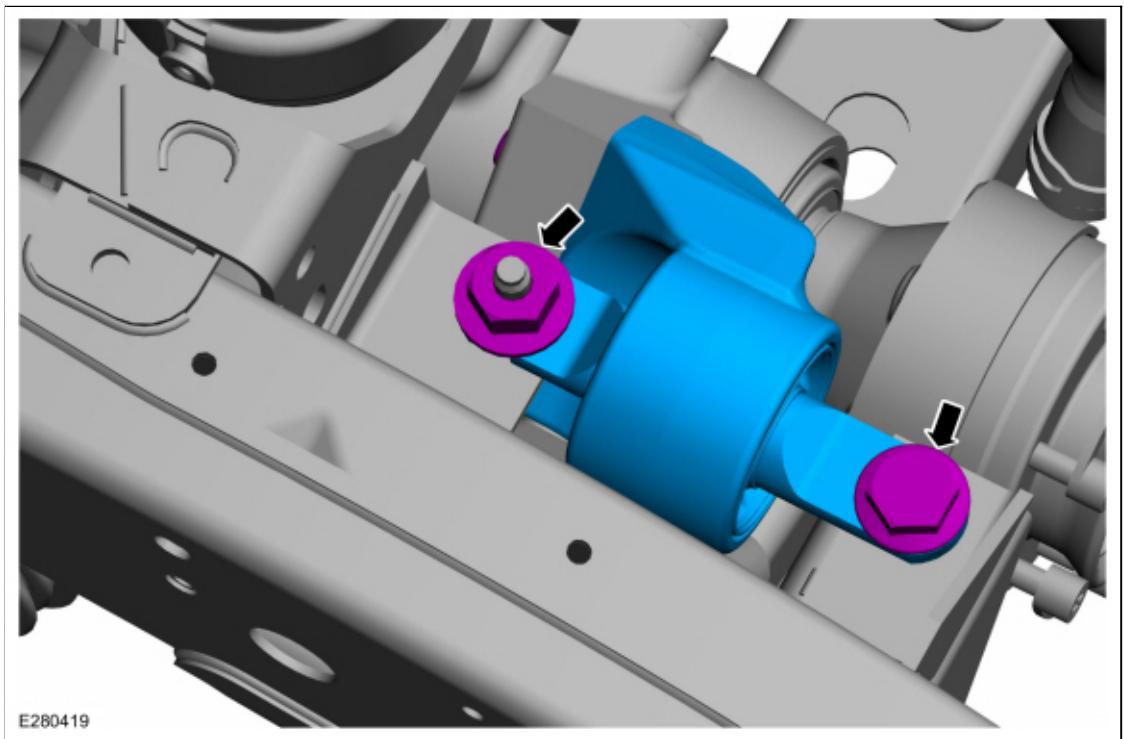
6. Remove and discard the nut, bolt and the front axle carrier mounting bracket.



Installation

1. **NOTE:** Make sure that new bolt and nut installed.

Install the front axle carrier mounting bracket and finger tighten the nut and bolt.



2. **NOTE:** Make sure that new bolt are installed.

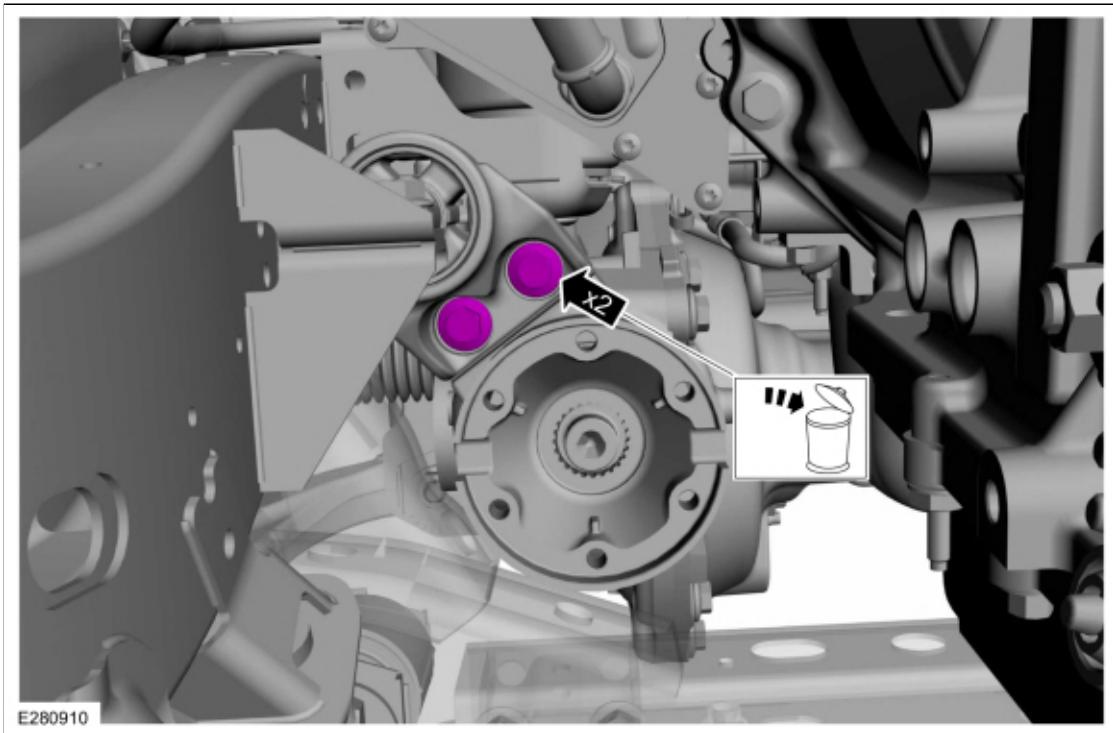
Tighten the front axle carrier mounting bracket bolts.

Torque:

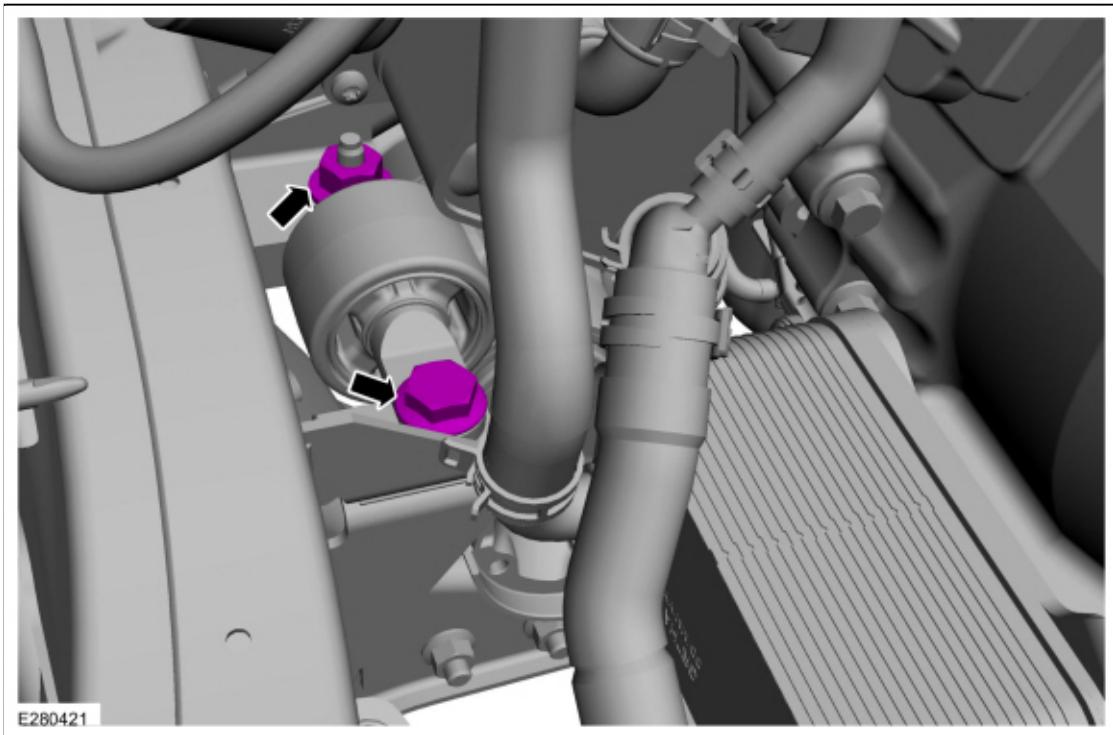
Stage 1: 30 lb.ft (40 Nm)

Stage 2: 70°

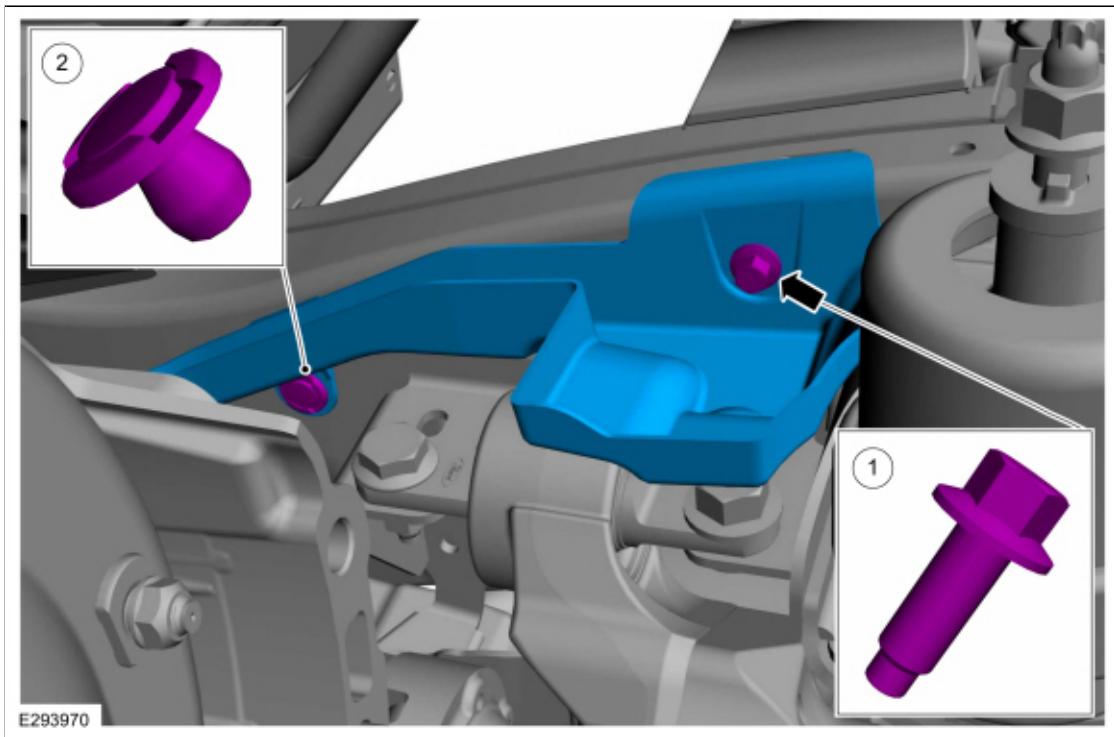




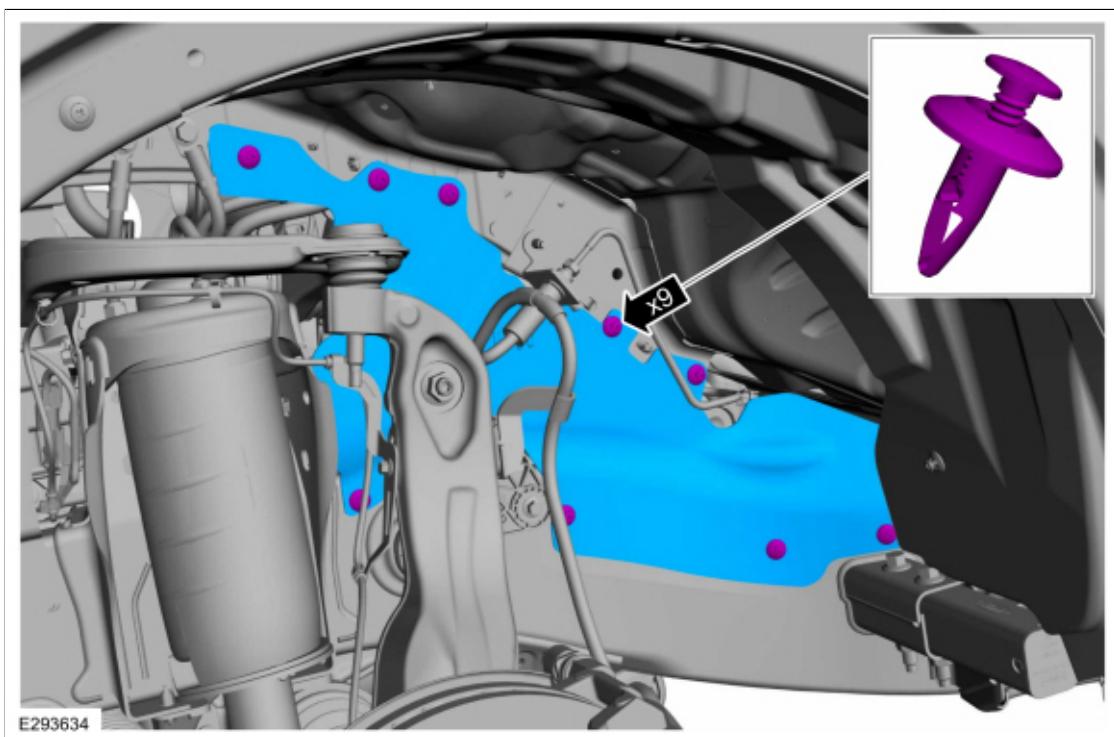
3. Tighten the front axle carrier mounting bracket nut and bolt.
Torque: 41 lb.ft (55 Nm)



4.
 1. Install the bolt and the oil filter shield.
Torque: 133 lb.in (15 Nm)
 2. Install the revet-type push pin.



5. Install the pin-type retainers and the fender splash shield.



6. Install the LH side wheel.

Refer to: [Wheel and Tire](#) (204-04A Wheels and Tires, Removal and Installation).

