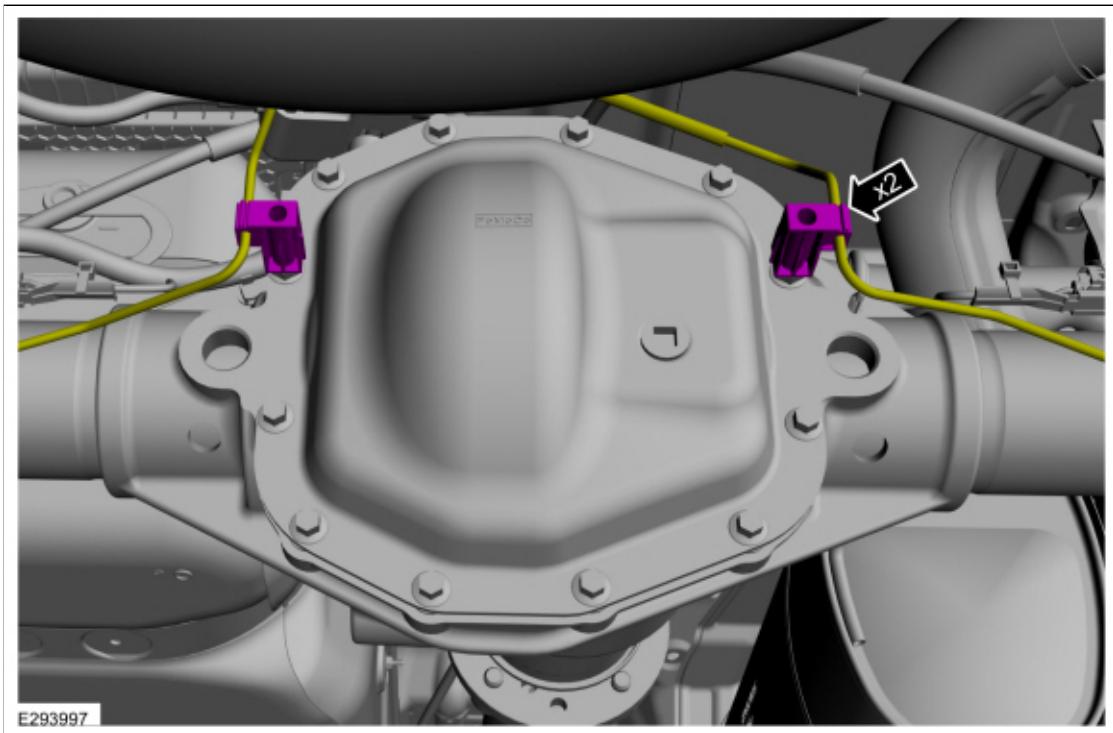


Differential Housing Cover

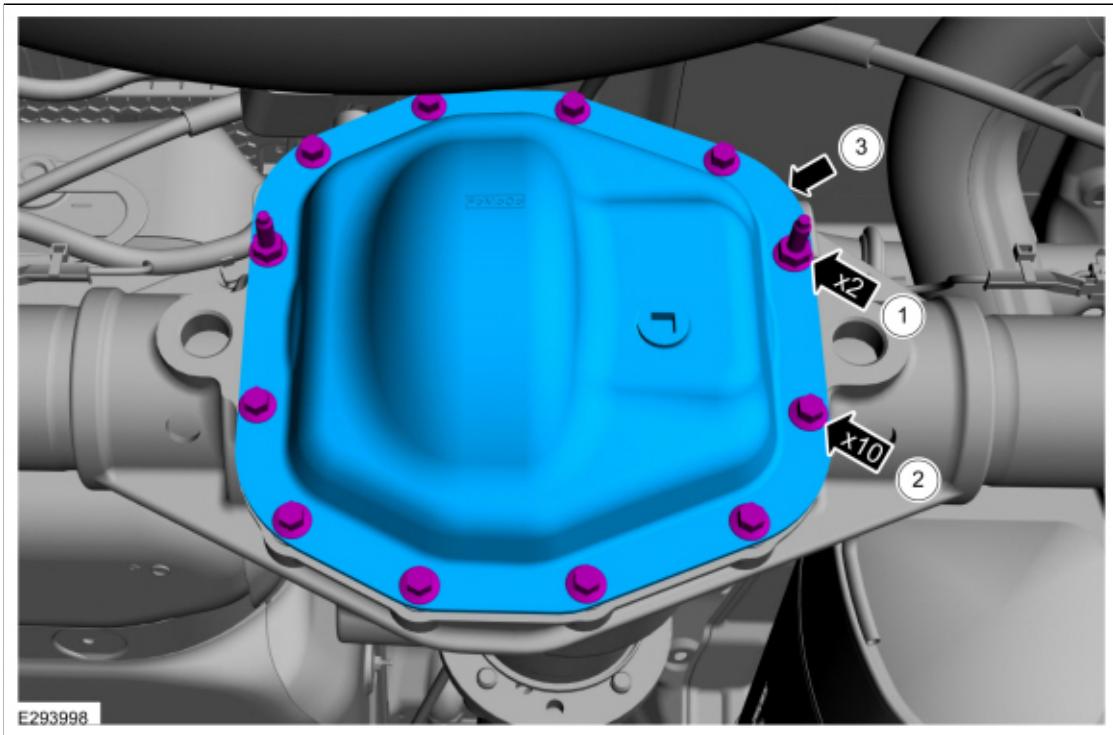
Base Part Number: 4A028

Removal**NOTE:** Removal steps may contain installation instructions.

1. Drain the differential fluid.
Refer to: [Differential Draining and Filling](#) (205-02 Rear Drive Axle/Differential - Vehicles With: Dana M220, General Procedures).
2. Detach the retainer and separate the rear brake hoses from the differential housing cover stud bolts.



3.
 1. Remove the differential housing cover stud bolts.
Torque:
Stage 1: 177 lb.in (20 Nm)
Stage 2: 20°
 2. Remove the differential housing cover bolts.
Torque:
Stage 1: 177 lb.in (20 Nm)
Stage 2: 20°
 3. Remove the differential housing cover.



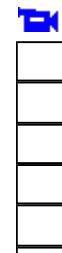
4. **NOTICE: Take extra care not to damage the gasket.**

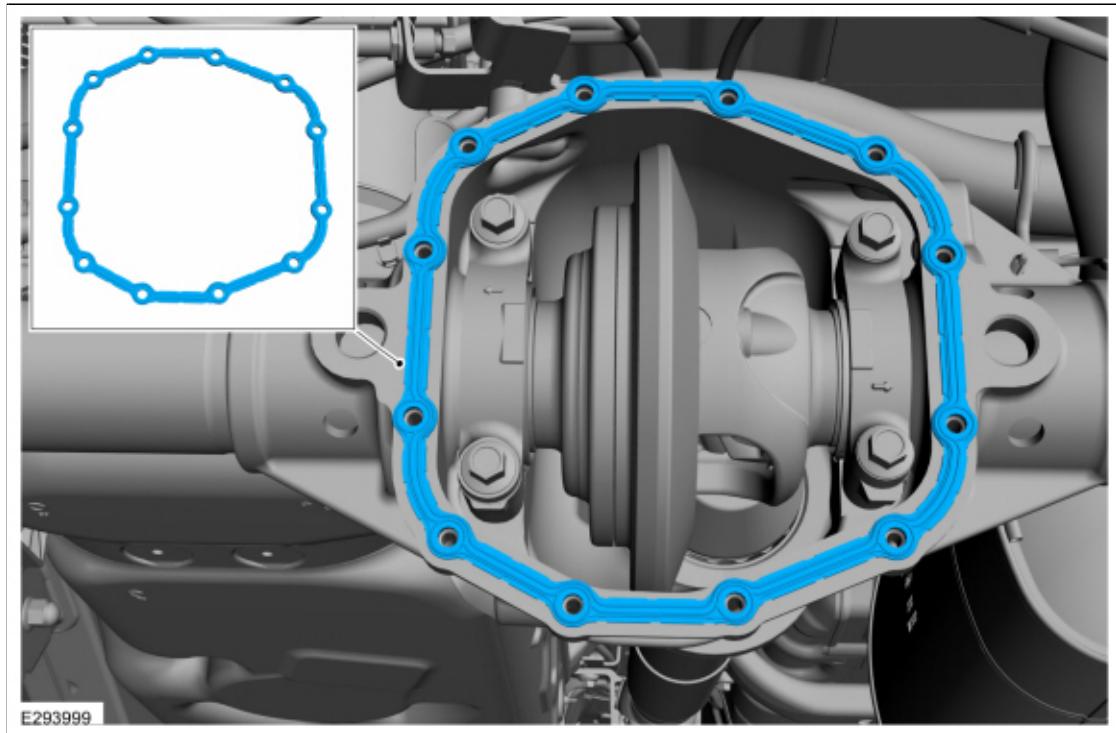
NOTE: Make sure to note the position of the gasket prior to removal.

NOTE: Make sure the component is seated at correct position.

NOTE: The gasket is reusable up to 20 times unless and until damage.

Remove the gasket.

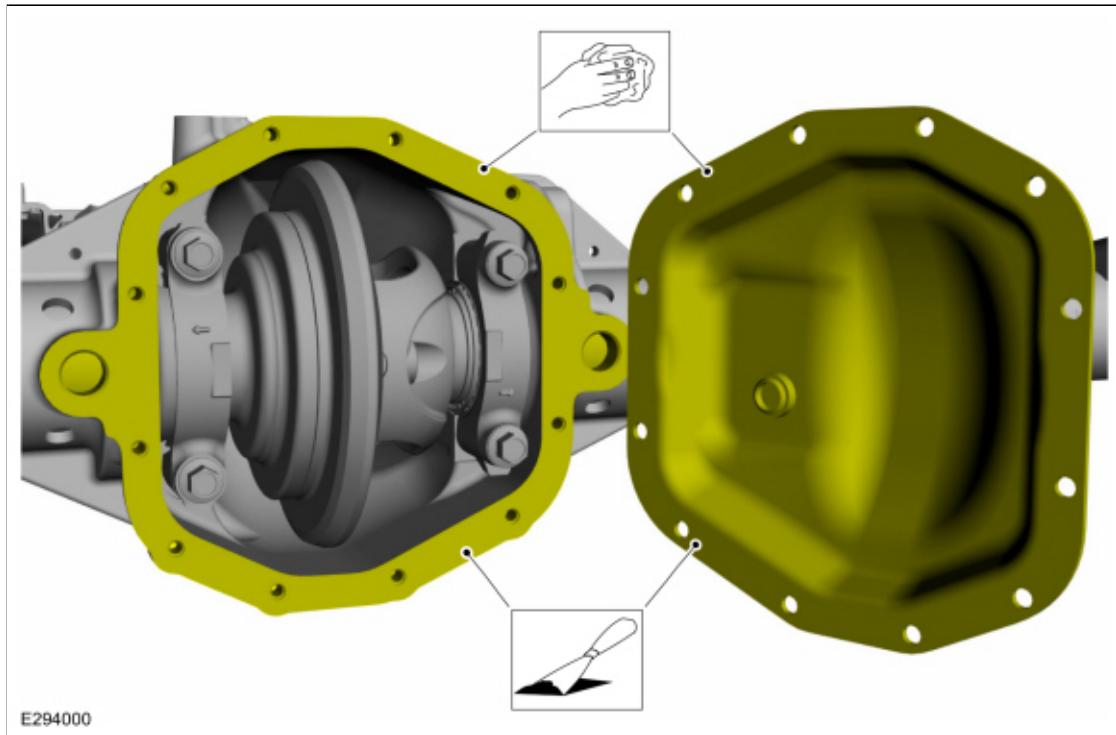




5. **NOTE:** Remove all of the gasket and make sure the surfaces are free of oil before applying the gasket.

NOTE: Use solvent and Scotch-Brite® pads to remove.

Clean the gasket mating surface of the axle and the differential housing cover.



Installation

1. To install, reverse the removal procedure.

2. Fill the differential with fluid.

Refer to: [Differential Draining and Filling](#) (205-02 Rear Drive Axle/Differential - Vehicles With: Dana M220, General Procedures).

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